# NASA/TM-2000-210293



# X-38 Landing Gear Skid Test Report

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National Aeronautics and Space Administration

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Edwards Air Force Base Lakebed

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#### **ABSTRACT**

NASA incorporates skid-equipped landing gear on its series of X-38 flight test vehicles. The X-38 test program is the proving ground for the operational Crew Return Vehicle (CRV), a vehicle designed to return the crew from the International Space Station in the event of an emergency where no other means of escape is possible. The vehicle is envisioned to land at a relatively low speed by making use of a gliding parafoil. The skid-equipped landing gear is designed to attenuate the vertical landing energy of the vehicle at touchdown using crushable materials within the struts themselves. The vehicle then slides out as the vehicle horizontal energy is dissipated through the skids. A series of tests was conducted at Edwards Airforce Base (EAFB) in an attempt to quantify the drag force produced while "dragging" various X-38 landing gear skids across lakebed regions of varying surface properties. These data were then used to calculate coefficients of friction for each condition. Coefficient of friction information is critical for landing stability analysis as well as for landing gear load and interface load analysis. The skid specimens included full- and sub-scale V201 (space test vehicle) nose and main gear designs, a V131/V132 (atmospheric flight test vehicles) main gear skid (actual flight hardware), and a newly modified, full-scale V201 nose gear skid with substantially increased edge curvature as compared to its original design. Results of the testing are discussed along with comments on the relative importance of various parameters that influence skid stability and other dynamic behavior.

### **Table of Contents**

List of Figures3	}
List of Tables4	1
Introduction5	5
Test Equipment5	5
Test Plan	7
Test Matrix Reduction Study	
Multi-Speed / Constant Speed Discussion	
Resulting Test Procedure	
Small Crab Angle Effects on Test Matrix Size	
Data Acquisition / Data Reduction1	
Results and Discussion 11	1
Test Run Observations1	1
Drag Force Mechanisms1	1
Skid Behavior12	
Surface / Soil Effects14	
Skid Geometry Effects10	6
Skid Redesign2	
Conclusions and Recommendations23	3
Appendix A: V201 Skid Drawings20	6
Appendix B: Planned and Actual Test Runs 29	9
Appendix C: Graphical Depiction of Test Matrix 34	4
Appendix D: Raw Test Data30	6

# **List of Figures**

Figure 1.	NASA Langley's ITTV
Figure 2.	Typical skid installation on ITTV6
Figure 3.	Multi-speed vs. constant-speed comparison
Figure 4.	Graphical depiction of typical test run
Figure 5.	"Small" crab angle comparison
Figure 6.	Examples of the three drag force-producing mechanisms
Figure 7.	Examples of horizontal plowing on medium and soft surfaces13
Figure 8.	General skid stability break-down
Figure 9.	Sketch showing tendency of drag force to create pitch-down14
Figure 10.	Effect of surface strength on drag force coefficient versus speed 15
Figure 11.	Sketch showing the effect of leading edge curvature
Figure 12.	Free body diagram of typical skid forces
Figure 13.	Sketch of relative positions of geometric variables at zero crab 18
Figure 14.	Sketch of relative positions of geometric variables at large crab 18
Figure 15.	Originally-proposed V201 nose gear skid buried after diverging20
Figure 16.	V131 main gear skid design is unstable
Figure 17.	Modified full-scale nose gear skid (201NR)21
Figure 18.	Modified nose skid design produces lower overall drag forces22
Figure 19.	Redesigned nose gear skid provides floatation on soft surface23

### **List of Tables**

Table 1.	Initial test matrix	. 7
Table 2.	Reduced test matrix	0 ا
Table 3.	Calculated bearing pressure for each skid at 5000 lb. load	16

#### Introduction

NASA incorporates skid-equipped landing gear on its series of X-38 flight test vehicles. The X-38 test program is the proving ground for the operational Crew Return Vehicle (CRV), a vehicle designed to return the crew from the International Space Station in the event of an emergency where no other means of escape is possible. The vehicle is envisioned to land at a relatively low speed by making use of a gliding parafoil. The skid-equipped landing gear is designed to attenuate the vertical landing energy of the vehicle at touchdown using crushable materials within the struts themselves. The vehicle then slides out as the vehicle horizontal energy is dissipated through friction forces acting on the skids. The X-38 program includes atmospheric flight test vehicles designated to date as V131 and V132, as well as a space test vehicle designated as V201. It should be noted that the skids utilized on these two types of vehicles are vastly different.

A series of tests was conducted at Edwards Airforce Base (EAFB) in an attempt to quantify the drag force produced while "dragging" various X-38 landing gear skids across lakebed regions of varying surface properties. These data were then used to calculate coefficients of friction for each condition. Coefficient of friction information is critical for landing stability analysis as well as for landing gear load and interface load analysis.

### **Test Equipment**

The skid tests were conducted using NASA Langley's Instrumented Tire Test Vehicle (ITTV). The ITTV consists of an approximately 28,000-lb. truck to which a pneumatically driven test fixture loading system is attached. A specially designed force measurement dynamometer allows a variety of aircraft landing gear components, such as tires, to be mounted to the test fixture. In this case, the main gear skids used on both the V131 and V132 (X-38 atmospheric flight test vehicles) as well as the candidate skids for the space test vehicle V201 were mounted to the test fixture using adapter plates. The forces and moments associated with tire or skid drag testing (i.e. vertical load, drag load, side load, aligning torque, and overturning torque) were measured and recorded by an onboard electronic data acquisition system. Continuous time histories were taken by strain gages, speed sensors, and distance sensors for each test run. The test fixture loading system at the rear of the ITTV can be seen below in figure 1. For this skid test program, the fixture was used to generate its maximum downward load of approximately 5000lb.

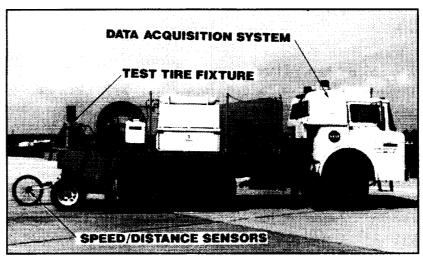


Figure 1. NASA Langley's ITTV.

The test plan called for the testing of five different skids:

- V131/V132 main gear (actual flight hardware, denoted as "131")
- the current V201 nose gear design (edge curvature radius approx. 0.75 inches, denoted as "201N")
- the current V201 main gear design (edge curvature radius approx. 1.58 inches, denoted as "201M")
- a sub-scale V201 nose gear design (50% scale, denoted as "201NS")
- a sub-scale V201 main gear design (40% scale, denoted as "201MS")

The V201 series skids were solid aluminum plate replicas of the latest skid design at the time. It should be noted that, while not originally in the test plan, yet another skid "specimen" was tested later in the test program. This "specimen" was the 201N skid described above but modified as will be discussed later, and is denoted as "201NR". Due to the limited downward force capability of the ITTV (~5000lb), the sub-scale replicas were manufactured to better simulate actual vehicle landing loads by attempting to match the skid/ground bearing pressures to those expected for flight. In other words, by reducing the size of the skid, and therefore the skid contact area, the bearing pressure is increased without increasing load. See Appendix A for detailed drawings of each V201 skid. Figure 2 shows a close-up of a typical installation of a skid specimen on the test fixture of the ITTV.

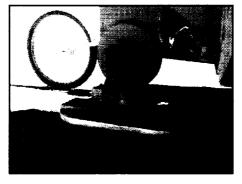


Figure 2. Typical skid installation on ITTV.

#### **Test Plan**

#### **Test Matrix Reduction Study**

Table 1 shows the initially-proposed test matrix developed during pre-test planning:

θς				<b>/</b> g /s)		
(deg)	15	35	50	56	65	76
0	<b>√</b>	1	1	✓	1	1
2	1	✓	✓	<b>√</b>	1	1
5	<b>√</b>	✓	1	✓	<b>1</b>	1
10	<b>√</b>	1	✓	1	1	1
30	✓	1	1	✓	1	1
45	✓	✓	✓	1	1	1

Table 1. Initial test matrix.

This matrix shows planned test runs using six different crab or yaw angles,  $\theta_c$ . (NOTE: for these tests only, crab angle and yaw angle are used interchangeably) at each of six different test speeds. It was planned to conduct these tests on each of two different strength surfaces, on five different skid specimens, and with two different vertical loads. Combining all of these desired test parameters resulted in a test matrix that grew to a total of 720 runs.

#### **Multi-Speed / Constant Speed Discussion**

Due to the large number of initially-proposed test cases coupled with the limited amount of test time on the lakebed, a test matrix reduction was necessary. However, instead of removing individual test matrix cases, LaRC proposed a plan to acquire an entire "row" of test matrix data per test run by continuously taking data while decelerating the ITTV from 76 ft/sec down to 0 ft/sec (52 mph to 0 mph).

This data acquisition procedure had to be verified prior to testing. First, some preliminary tests were conducted near NASA LaRC with a "dummy" skid prior to shipping the ITTV out to EAFB. These preliminary drag tests were conducted at constant speeds as well as continuously-decelerating speeds to verify consistent friction results with respect to speed (i.e. "constant speed" results matched up with "multi-speed" results at their respective speed.). The tests revealed that this manner of data acquisition was acceptable. This test approach was again verified using the actual test hardware at EAFB.

Figure 3 clearly illustrates the acceptability of acquiring data in this manner. Note the discrete data points from the "multi-speed" run (continuous data acquisition while decelerating). These data points are used to form a linear approximation of drag force coefficient versus speed. Processing the data in this manner eliminates the noise from the

raw data. Next, note that the "constant speed" data points (data at only one speed per entire test run) match closely with their respective location on the "multi-speed" plot. The slight discrepancy in results is certainly within an acceptable range and also within the "noise-floor" of the data accuracy.

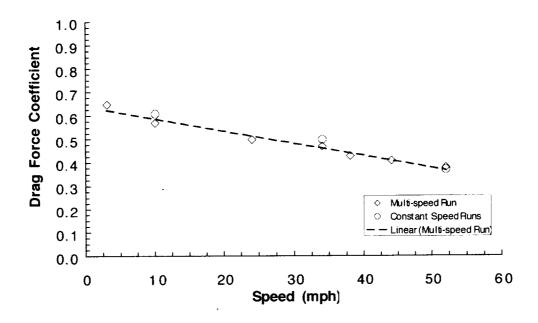


Figure 3. Multi-speed vs. constant-speed comparison: Drag force coefficient versus speed using V201 full-scale nose gear skid (201N).

#### **Resulting Test Procedure**

To ensure a consistent method of data acquisition the following test run sequence was developed (see figure 4).

- The vehicle was accelerated to maximum speed prior to the test section (the test section was typically 900 feet long).
- The data recorders were activated just prior to the test section and the ITTV operator was given a "proceed with test" command from the data operator.
- The ITTV operator would lower the test fixture at the beginning of the test section and "5 seconds of distance" (about 300 feet) was dedicated to achieving ground contact and full load buildup on the skid specimen.
- After the 5-second period, the ITTV would pass a cone at which point the operator would begin a constant deceleration and the vehicle would be brought to a stop in approximately 500 feet.
- The data recorders were deactivated after the vehicle was stopped.

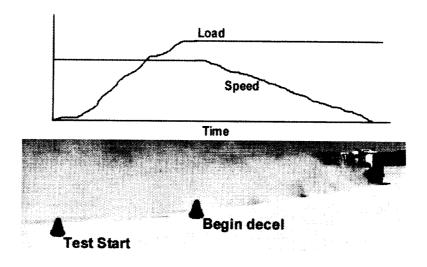


Figure 4. Graphical depiction of typical test run.

The test runs were staggered such that each pass was made over a fresh, undisturbed surface to ensure data accuracy. In other words, test data were not acquired over previously tested soil or in a tire track left from a previous run. This was particularly important for testing on the softer regions of the lakebed.

#### **Small Crab Angle Effects on Test Matrix Size**

It was believed that any friction property changes due to small crab angles (2 degrees and 5 degrees) would be negligible and well within the "noise-floor" of the data accuracy. Therefore, NASA LaRC recommended removing the "small" crab angle (referred to as yaw angle in the test data) test runs from the test matrix.

Preliminary tests were conducted to compare the drag force coefficient versus speed for the following crab angles: 0 degrees, 2 degrees, and 5 degrees. Figure 5 illustrates the results from these test runs. Note that all three plots are virtually identical and overlay each other quite closely. Therefore, it was reasonable to assume that the geometric effects (i.e. effect of small leading edge contour change, effect of small center of pressure to center of load location change, and effect of small side force component change) from small crab angles on coefficient of friction were negligible. Thus, all 2- and 5-degree crab angle test runs were eliminated from the test matrix. This resulted in an updated matrix (shown in Table 2) that, when combined with the previous multi-speed discussion, required only 80 test runs as compared to the originally-planned 720 runs.

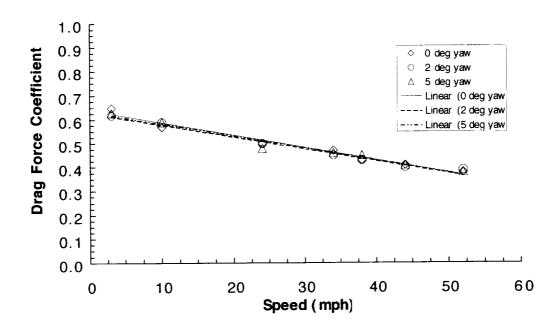


Figure 5. "Small" crab angle comparison: Drag force coefficient versus speed using V201 full-scale nose gear skid.

Table 2. Reduced test matrix.

$\theta_{c}$ (deg)	<b>V</b> <sub>9</sub> 76 to 0 ft /sec
0	1
10	✓
30	
45	<b></b> ✓

Appendix B contains the list of all planned test runs. Along the way, some of the planned test runs were omitted due to hardware safety concerns, some of the tests were not needed due to similarity to other tests, and some additional test runs were added to gain a more complete understanding of skid behavior. Runs with an "ITTV Run Number" appended to them were actually conducted. Appendix C graphically shows the places in the high-load portion of the test matrix that were tested and those that were not. The values shown in Appendix C represent the drag force coefficients at the conditions shown.

#### Data Acquisition / Data Reduction

Raw data (provided in Appendix D) acquired from each test run were in the form of load-cell component force time histories for normal, drag, and side loads. ITTV speed and distance were also measured. All data were recorded at 10 samples per second. The drag and side loads were measured in the test specimen coordinate plane, so true drag force (force parallel and opposite the velocity vector) and true side force (force perpendicular to the velocity vector) would require an angular transformation using the yaw or crab angle. Rather than apply the required transformation to the drag load itself, the drag force coefficient was calculated by dividing the drag force time histories by the normal force time histories and then the angular transformation was applied to the drag force coefficient. Thus, when these data are presented, the drag forces shown are in skid coordinates, and the drag force coefficients are in velocity vector coordinates.

For runs conducted with crab angle present, the side forces as well as the drag forces were evaluated. If no true side load was present, then the measured side and drag loads should each resolve into the same true drag load. In each case, it was confirmed that the total drag loads in the velocity vector coordinates were pure. For example, in tests conducted at a 45 degree crab angle, the measured side and drag forces were equal thus indicating no true side load as compared to the velocity vector was being produced and that all of the forces generated by the skid were parallel and opposite the velocity vector.

#### **Results and Discussion**

#### **Test Run Observations**

One of the first and most significant observations was that, as expected, "friction" in the classical sense (i.e. a block of wood sliding down a wedge) had very little to do with any results labeled "coefficient of friction". In fact, it is far more accurate to refer to this energy attenuation mechanism as merely a "drag force coefficient." Therefore, this will be the terminology used from this point forward.

#### **Drag Force Mechanisms**

The drag force (and thus, the drag force coefficient after division by the normal load) produced by the skid specimens appears to ultimately result from combinations of the drag forces produced by several mechanisms. Figure 6 shows a photograph of the results of each of the following drag-producing mechanisms:

- a. Forces due to conventional friction as described above. (figure 6a)
- b. Direct mechanical interference forces produced in the path of the plowing skid specimen (plowing appears to be influenced heavily by surface strength). (figure 6b)
- c. Forces produced by the imparting of momentum to the soil particles that are "thrown" laterally by the plowing action in a direction not parallel to the velocity

vector (e.g. the "side plume" of dirt left after certain testing on soft surfaces). (figure 6c)



Figure 6a. Forces due mainly to friction.

Figure 6b. Forces due mainly to plowing.



Figure 6c. Significant forces dedicated to "side plume".

Figure 6. Examples of the three drag force-producing mechanisms.

The landing gear skids act more like snow skis than any classic, molecular-type representation of a friction problem, especially as the test surface gets softer. Therefore, keeping this "ski" analogy in mind aids tremendously in understanding both the test results and V201 skid design modifications discussed later in this report.

#### **Skid Behavior**

Qualitatively, the skid behavior can be separated into three distinct types of behavior:

- skiing or terra-planing (stable)
- horizontal plowing (meta-stable plowing)
- **nose-dive plowing** (unstable plowing)

A skiing or terra-planing behavior has occurred when the skid appears to glide over the surface. On a hard surface, a mark is barely visible after each test. On a soft surface, the loose material is brushed out to the sides keeping the nose of the skid relatively high and

clean. This type of behavior is the most favorable because it is the most stable and corresponds to the lowest drag force coefficients. This behavior also roughly corresponds to drag force-producing mechanism (a) above and is shown in figure 6a.

A horizontal plowing behavior occurs when the skid breaks through the surface and plows but stays consistently level once it has penetrated to its "steady state" depth. Typically not seen on extremely hard surfaces, this behavior was observed to occur both on surfaces of medium and low hardness with certain skid designs. In addition, this behavior typically becomes more evident towards the end of a test run when the vehicle is traveling fairly slowly. This will be discussed in greater detail later. Although not "catastrophic" in nature, this type of behavior is unfavorable and is referred to as "metastable". The drag force coefficients for a horizontal plowing behavior also tend to be somewhat higher than those recorded for a terra-planing behavior. Figures 7a and 7b show two examples of horizontal plowing behavior. Figure 7a shows the behavior on the medium-strength surface with the originally-proposed full-scale V201 nose gear skid (201N), and Figure 7b shows this behavior on a very low-strength surface with the modified V201 nose gear skid (201NR, to be discussed later).

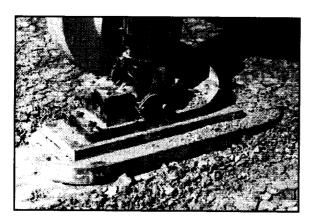




Figure 7a. Meta-stable on medium surface.

Figure 7b. Meta-stable on soft surface.

Figure 7. Examples of horizontal plowing on medium and soft surfaces.

A nose-dive plowing behavior occurs when the nose pitches down and the skid digs into the ground divergently. This is considered both a catastrophic and a totally unacceptable skid behavior. Most skid test runs that displayed this behavior resulted in fixture damage, sheared fixture bolts, and a substantial loss of steering control for the test truck driver. On the medium-strength surface, the only reason that nose-dive plowing did not completely diverge and damage the hardware was because the fixture was able to fully extend and "bottom out", thereby eliminating the vertical load on the skid. Because this medium-strength soil density was not as great as the soil density of the hard surface, the fixture was able to tolerate the drag loads produced by nose-dive plowing on the softer surface. Obviously, the drag force coefficients for these runs were sizably higher than for runs exhibiting other behaviors and in some cases the values were off-scale and not even measurable. An example of a test in which the drag force coefficient was quite large is seen in figure 6c.

Both horizontal plowing and nose-dive plowing exhibit all three drag force-producing mechanisms from above but it is surmised that the frictional forces from mechanism (a) are substantially overshadowed by the other two mechanisms (b and c). The amount of contribution to total drag force by mechanism b or c may be related to not only the surface density but also to the relative stability produced by the geometry of the skid itself. In other words, a skid that is either designed or operated such that the center of load is not <u>behind</u> the center of pressure will exhibit nose-dive plowing and throw a lot of soil laterally. However, a skid designed with an appropriate load and pressure center, (depending on leading edge curvature and soil strength), may have a meta-stable horizontal plowing behavior and not produce as much "side plume". Figure 8 illustrates the three skid behaviors in general stability terminology.

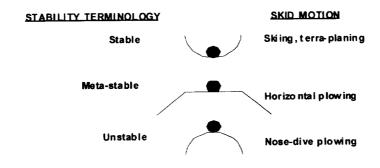


Figure 8. General skid stability break-down.

These three skid behaviors, or motions, come about as a result of the complex interaction of the skid geometry itself and the type of surface (which may be described with a soil hardness value and/or a soil density value and/or a cone index value described later).

#### Surface/Soil Effects

Surface Hardness: The soil or surface hardness (or density) appears to determine how deeply the skid penetrates (even if it is a "stable" skid design). This penetration provides an initial elevation (relative to the skid pitch pivot point) where the combination of drag forces is coincident. Figure 9 shows a sketch of a skid with limited penetration and one can note the pitch-down moment tendency associated with the drag force as drawn. Note that the drag force is not necessarily parallel to the velocity vector

Velocity

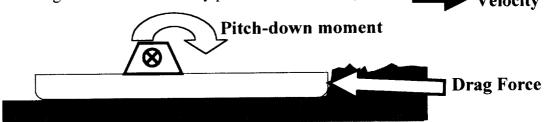


Figure 9. Sketch showing tendency of drag force to create pitch-down moments and unstable behavior.

Figure 10 presents test data showing the effect of soil strength (or hardness) on the drag behavior of a skid at a yaw angle of 45 degrees.

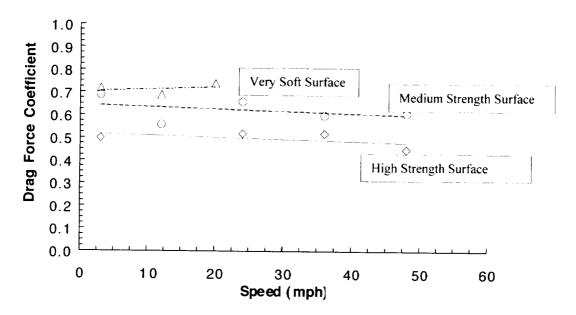


Figure 10. Effect of surface strength on drag force coefficient versus speed.

The surface strengths were quantified by performing a penetration test using a rectangular bar attached to the pneumatic loading fixture of the ITTV. A 1.5 square-inch bar was forced into the ground at each test site and the pressure required to achieve a 1-inch penetration depth was recorded. This is quite similar to a commercially available device known as a Cone Penetrometer, and surface strength values are reported as a "cone index" (CI) which is the pressure in lbs. per square inch to achieve certain penetration depths. The hardest surface tested (EAFB1) had a CI of approximately 3000, the medium surface (EAFB2) had a CI of approximately 1000, and the softest surface (EAFB4, which is similar to a beach-like surface) had a CI of about 500. It had been reported that the "average" soil strength picked at random on the Earth's surface is much more likely to resemble that of the medium surface (EAFB2) as opposed to a surface that is significantly harder or softer.

Bearing Pressure: All of the above surface strengths, in terms of pressure, would appear to be able to support any of the skid specimens tested. Table 3 lists the approximate bearing pressure each skid specimen would impart to the surface under a vertical load of 5000 lbs., and includes a value for a redesigned nose gear skid discussed later.

Table 3. Calculated	bearing pressure	for each	skid a	t 5000 lb.	load.
---------------------	------------------	----------	--------	------------	-------

Skid Specimen	Calculated Bearing Pressure
201N (full-scale nose)	21.4 psi
201NS (sub-scale nose)	85.6 psi
201M (full-scale main)	14.5 psi
201MS (sub-scale main)	90.4 psi
210NR (redesigned nose)	21.4 to 48.3 psi depending on
	skid penetration level

None of the specimens have a bearing pressure that even comes close to the CI values that were measured using the bar described in the previous section. Based on a bearing pressure comparison only, it would appear that all of the surfaces, including the beach-like EAFB4, could support any of these skids. However, as soon as testing commenced on the medium-strength surface EAFB2, it was found that the sub-scale V201 nose and main gear skids buried themselves deeply in that surface even though the ratio of surface strength to bearing pressure was nearly a factor of 11. Extrapolating this result revealed that there was no chance of the sub-scale V201 nose and main gear skids being adequately supported on EAFB4. Clearly, other factors are more determinative of adequate skid flotation than the bearing pressure alone. The following section describes the geometry effects that cause this phenomenon and explains why skid geometry is apparently a much more important consideration for adequate behavior than is the bearing pressure.

#### **Skid Geometry Effects**

Skid geometry heavily influences the dynamic behavior of the skid. The most important geometry factors are as follows:

- The geometry of the skid center of load relative to its center of ground contact
- The geometry of the skid leading edge

Recalling from figure 9, the drag force is not necessarily parallel to the velocity vector. If the skid leading edge were completely flat (i.e. a square-edged skid) then perhaps the drag force would be parallel to the velocity vector. Figure 11 shows a sketch of a skid similar to that in figure 9 but with a leading edge having a much larger radius.

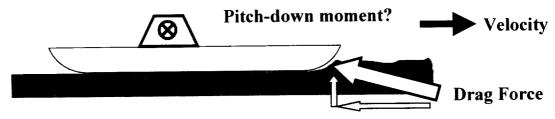


Figure 11. Sketch showing the effect of leading edge curvature on the pitch-down moment.

Depending on the curvature of the leading edge and the angle of incidence of the total drag force, there may or may not be a nose-down pitching moment for this configuration. However, it is clear that the behavior of the relatively square-edged skid shown in figure 9 would be drastically improved by adopting the leading edge curvature shown in figure 11. Testing on medium-strength soil (denoted in Appendix B as EAFB2) showed that the originally-proposed V201 nose gear skid basically behaved satisfactorily (i.e. non-divergent plowing) until the crab angle rose above 30 degrees. When this skid was tested at a 45-degree crab angle on this medium-strength surface, it dug in severely as previously discussed. While the proposed V201 main gear skid had a somewhat larger edge radius, it was felt that it would behave in essentially the same way as the nose gear skid. This appears to be a result of the interaction between the drag force incident angle and the skid geometry with particular reference to the pivot point and center of pressure on the skid. Figure 12 shows a sketch of a skid and the general orientation and position of the forces acting upon it.

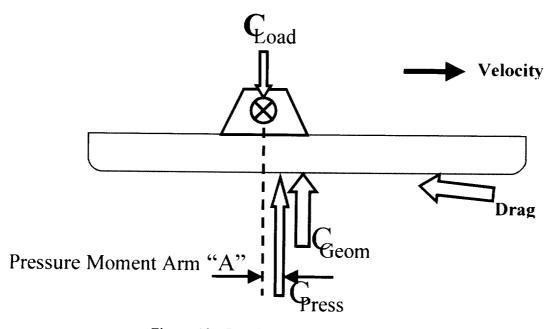


Figure 12. Free body diagram of typical skid forces.

Figure 12 depicts the important relationship between the vertical loading point (center of load), the drag force, and two other points in the skid footprint: the center of geometry and the center of pressure. If the skid were motionless, the center of pressure would be coincident with the center of geometry. However, as soon as the skid attains forward motion, the center of pressure (i.e. where the effective ground vertical load reaction is located) must move aft of the center of geometry. Thus, to obtain a stable skid design, one must design the pivot point (or center of load) to be aft of the geometric center. Further, the center of pressure (a difficult point to positionally define) needs to be forward of the center of load as well. The reason for this is to provide a restoring pitching moment to counteract the effect of any negative pitching moment produced by the drag force.

For the present testing, it was desirable to conduct tests with the skid specimens at crab angles simulating the possible attitudes of V201. For certain off-nominal conditions, crab angles at landing could range above 45 degrees and, in fact, could conceivably reach 180 degrees denoting a landing in which the wind speed exceeds the V201 forward flight trim speed. The sketches in figures 13 and 14 (views from above the skid) describe the relationship between the center of pressure and the center of load as crab angle is increased.

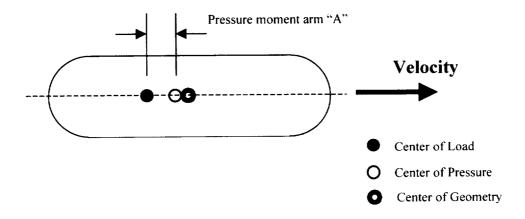


Figure 13. Sketch of relative positions of geometric variables at zero crab or yaw angle.

In figure 13, the pressure moment arm "A" multiplied by the vertical load can be assumed to be sufficient to counter the nose-down pitching moment due to drag.

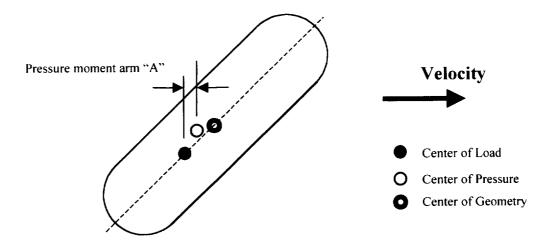


Figure 14. Sketch of relative positions of geometric variables at large crab or yaw angles.

In figure 14, the pressure moment arm "A" is now decreased by a factor of the sine of crab angle. Multiplying this shorter length by the vertical load obviously produces a smaller moment to counter nose-down pitching moment due to drag than that shown for the zero crab or yaw case. Thus, as shown in figures 13 and 14, there may exist a crab angle (even for an otherwise "stable" skid) beyond which the positive pitching moment created by the forward (in the velocity vector) center of pressure is overcome by the negative pitching moment caused by the drag force. The actual value of this angle is specific to each skid design, leading edge curvature, and surface strength. The surface strength plays a part as described previously because it tends to determine much about the true direction and elevation of the effective drag force. It is this phenomenon that caused the originally-proposed V201 nose skid design to act satisfactorily up to 30 degrees crab angle. However, between 30 and 45 degrees crab angle for that skid design on the medium strength soil tested, the pressure moment arm "A" decreased (figure 14) to the point where the moment balance switched directions and the negative moment created by the drag force was greater than the positive moment due to the forward center of pressure. This resulted in the divergent nose-dive behavior observed. A photograph of the originally-proposed V201 nose gear skid after this test is shown in figure 15. This reasoning, extended to 90-degree crab angles and above, suggests that a positive pitching moment cannot be achieved and digging in is quite likely. In fact, even a slow-speed, zero-degree crab test performed on the V131 main gear skid specimen showed unacceptable and dangerous nose-down pitching moment behavior because the center of load was *forward* of the geometric center of the footprint. Figure 16 shows photographs of this configuration and figure 6b shows a close-up view of the result of that test. This unfavorable skid geometry found on the V131/V132 main gear skid produced nose-dive plowing even on a hard surface (see figure 6b). The plowing loads tend to rise in an incredibly steep fashion and can rapidly destroy any attachment hardware (as was the case with the ITTV) unless the vertical loads are reduced in an equally rapid fashion. Hints of this nose-dive behavior are visible after actual V131/V132 flight test landings on the hard region of the lakebed. The initial touchdown marks for the main gear skids are reported to be quite similar to that shown in figure 6b with the exception that the actual marks are not as deep. So, why then do the V131/V132 skids not fail similarly during flight test landings? The answer lies in the two primary differences between the V131/V132 flight configuration and the current test configuration. First, remember for the test configuration, the skids are mounted in a "pedestal" configuration with one attach point / pivot point. The V131/132 flight Landing Attenuation System (LAS) has a forward drag link which attaches to the skid up near the leading edge, limiting nose-dive motion. Second, during actual V131/V132 flight test landings, the belly of the vehicle hits as soon as the main gear strokes (on the order of tenths of a second after initial skid contact). This effectively unloads the main gear skids, limiting surface penetration and limiting the overall drag loads on the skid. If this were not the case, the V131/V132 LAS would likely experience catastrophic hardware failure during each landing along with the likelihood of damage to the vehicle itself. Furthermore, the core differences between the current test and the flight configurations, made it impossible to test V131/V132 skids as originally planned (denoted with a " \* " in the chart in Appendix C).

It should be noted that a test such as that shown in figure 6b proved to be a fairly reliable indicator of the basic skid behavior. This quasi-static test consisted of applying load to a skid specimen and then slowly dragging the specimen forward and provided much insight about how that skid would behave in a high-speed test. Many tests, such as those planned using the sub-scale V201 nose and main skid specimens on the medium and soft surfaces were abandoned after realizing, with this type of quasi-static test, that they would behave poorly and dig into the surface. Such tests are shown in Appendix C and are denoted by "not done due to test/hardware safety or surface cannot support skid at all".



Figure 15. Originally-proposed V201 nose gear skid (201N) buried after divergent behavior.

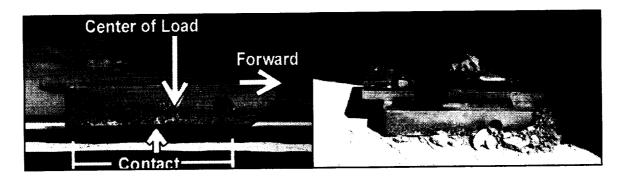


Figure 16. V131 main gear skid design is unstable.

As a result of these findings, it appears to be unwise to land a skid-equipped vehicle at high crab angles. Even fully symmetrical skids (i.e. a round pad) would at best provide neutrally stable or unstable results, since it would not be possible to ensure that the center of load is behind the center of pressure. Based on this, landings at crab angles greater than 30 degrees should be avoided at all costs. In particular, a landing with a headwind greater than the trimmed flight speed of the vehicle under the parafoil is a situation that should not be taken lightly. It may well be better to land the vehicle downwind at a higher overall energy than to land backwards which invites unstable skid behavior and possibly destructive drag loads.

#### Skid Redesign

After having described the required relationships between the center of load, pressure. and geometry of the skid, consideration was given to an alternate full-scale V201 skid design to alleviate some of the poor performance, especially at high crab angles and soft surfaces. Because changing the center of load for the proposed V201 skid involves other considerations such as stowage, etc., and the center of geometry was not likely to change for the same reason (no overall shape change or size growth for the skid), changing the skid's performance at high crab angles and on soft surfaces could only be achieved through changing the incident angle of the overall drag forces. The center of pressure, while possibly being affected through changing the drag force incident angle, could not be directly changed, nor is it known how to effect such a change. The incident angle of the overall drag forces appears to involve an interaction between the skid's leading edge curvature and the soil characteristics. Therefore, skid leading edge curvature was the one avenue open for modification, and it was apparent that the change in edge curvature needed to be a dramatic one. The full-scale edge curvatures on the originally proposed V201 nose and main gear skids both appeared to be extremely "sharp" and gave the impression that the skid performance would be no different than if the edge had no curvature. The full-scale V201 nose skid (201N) was then modified as described earlier with a 3.25-inch radius curvature on all sides (denoted as 201NR) and is pictured above the softest surface tested (EAFB4) in figure 17.



Figure 17. Modified full-scale nose gear skid (201NR).

The sketches in figures 9 and 11 are, in fact, scale drawings of the originally-proposed V201 nose gear skid (201N, figure 9, which has a radius of curvature of about 0.75 inches) and the newly modified version of that skid with a 3.25 inch radius of curvature on all edges (201NR, figure 11). The intention of the increased curvature was to force the tangent of the "stagnation" point of the soil being displaced on medium and soft surfaces to an angle other than essentially vertical as it was on the originally-proposed V201 nose gear skid design. This would then produce an upward component of the drag force as sketched in figure 11. On the hardest of surfaces, since no appreciable surface

penetration was present, this modification has no real effect whatsoever. Any upward drag component at the nose of the skid would translate into reduced (or possibly eliminated) pitch-down moment, contributing to a more stable skid behavior and/or increased crab angle that could be achieved before the pitch-up moment created by the center of pressure was overcome by the pitch-down moment created by the drag force. It may actually be possible that the angle of incidence of the drag force could be directed above the skid pivot point, insuring positive pitch-up moments. However, as the skid crab angle is increased, because of the relative narrowness of the skid at some point the line of action of the drag force would most likely act below the pivot point. It was also expected that the modified skid would allow flotation on the softest of surfaces, since the beneficial curvature would still be present even though the skid penetrates the surface more deeply and exhibits the horizontal plowing, but stable, behavior. All of these expectations were realized with this modification. Figure 18 presents a plot of the behavior of the originally-proposed V201 nose gear skid versus the newly-modified V201 nose gear skid design at high speed on the medium-strength surface.

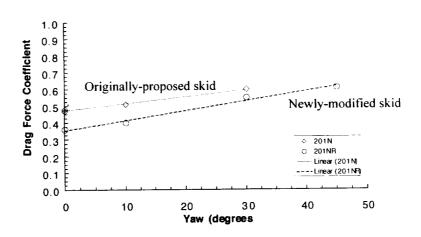


Figure 18. Modified nose skid design produces lower overall drag forces on EAFB2.

Tests as shown above were conducted on the medium strength surface (EAFB2) and the modified nose gear skid (201NR) exhibited excellent stability and flotation behavior, with no apparent tendency to dig-in even at a 45-degree crab angle, a condition that was totally unacceptable with the nose gear skid as originally designed. Finally, tests were conducted on surface EAFB4, a dirt/sand road in the EAFB "PIRA" area on Photo Resolution Road. Based on the prior testing experience, each member of the test team was confident that none of the originally-proposed V201 skids (either full- or sub-scale) had even a remote chance of providing adequate, stable floatation on this extremely soft surface. Three tests of the newly redesigned V201 nose gear skid (210NR) were conducted at initial speeds of 20 mph. The surface was so soft and narrow that it was dangerous to operate the ITTV at speeds greater than 20 mph. Figure 19 shows a blown-

up portion of figure 7b and the plowing, but stable nature of the skid can be seen more clearly.

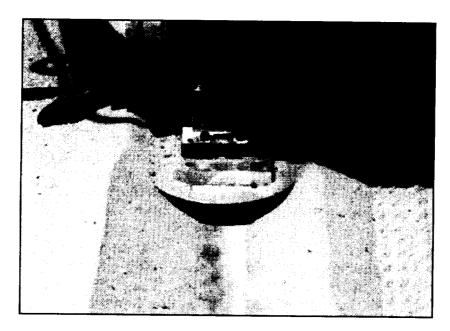


Figure 19. Redesigned nose gear skid provides floatation on soft surface.

Figure 19 shows the appearance of the surface after a zero-degree crab angle test. Subsequent testing at 30- and 45-degree crab angles had virtually identical appearances except that the path was wider because of the crab angle. In each case very satisfactory skid performance was noted, with sand being thrown laterally in a significant side plume. Referring back to figure 10, one can see that the drag forces associated with operating on this soft surface were higher than for the medium or hard surfaces, indicating that more energy is being expended into creating the side plume than for the other surfaces.

### **Conclusions and Recommendations**

A series of tests was conducted to determine the drag force coefficients and dynamic behavior of various X-38 landing gear skids (atmospheric test flight vehicles 131/132 and space test vehicle 201) on surfaces of varying hardness. The tests were conducted on lakebed surfaces at the Edwards Air Force Base dry lakebed and surrounding area. Approximately 121 tests were conducted using six different specimens. The specimens included:

- V131/V132 main gear (actual flight hardware),
- the current V201 nose gear design,
- the current V201 main gear design,
- a sub-scale of the current V201 nose gear design (50% scale),
- a sub-scale of the current V201 main gear design (40% scale).

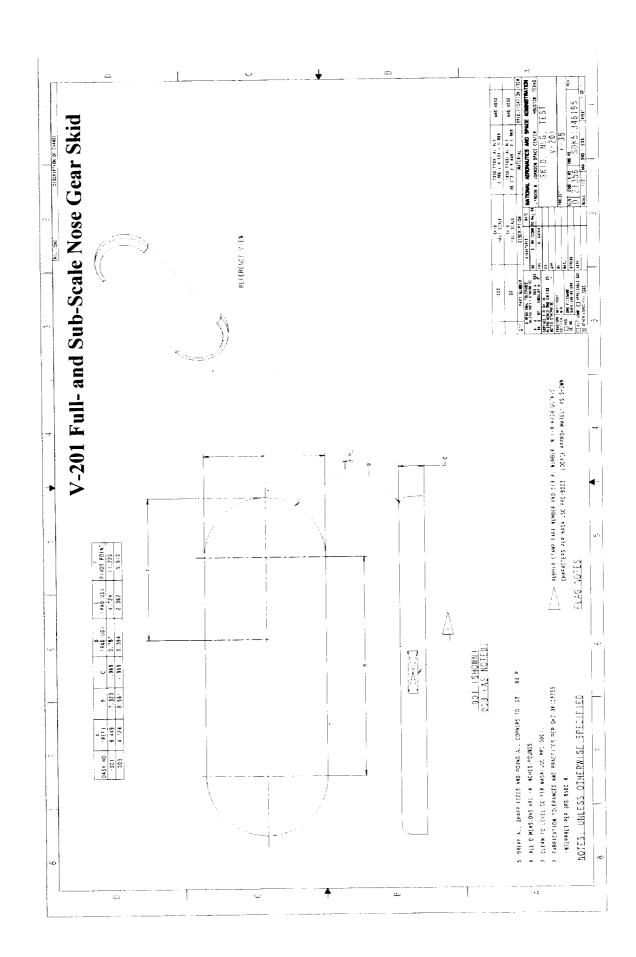
• a newly modified, full-scale V201 nose gear skid with substantially increased edge curvature than its original design (3.25-inch edge radius versus approximately 0.75-inch radius).

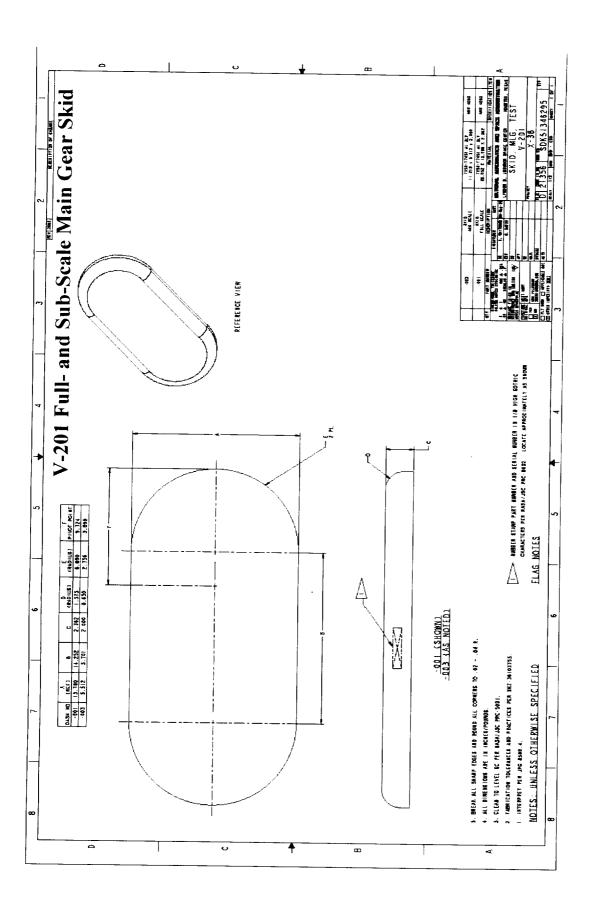
The testing concentrated on three different surfaces with soil strengths ranging from very soft to very hard, with a medium-strength surface in the approximate hardness range of a randomly selected point on the Earth. The following are conclusions and recommendations reached as a result of this testing:

- The V131/V132 main gear skid design is unstable in the current test configuration. It has a center of load (pivot point) forward of the geometric center of its ground contact area. This causes the nose of the skid to tend to dig-in and create destructive drag loads on the test fixture and attachment hardware. For the flight configuration, vehicle belly contact during landing coupled with the forward drag link prevents excessive drag loads on the skid and, therefore, the LAS. This is accomplished both by limiting the vertical load on the skid and by keeping the "nose" of the skid up. However, landing gear damage caused to date from flight tests may have been caused by this inherently unstable skid behavior.
- Skid landings on the hardest portion of the lakebed are insensitive to bearing pressure, skid edge curvature, vertical load, and skid scale, resulting in relatively consistent drag results. However, skid behavior remains extremely sensitive to center of load versus center of pressure positioning even on the hardest of surfaces.
- The originally-proposed V201 skid designs provide adequate flotation and stability at crab angles up to 45 degrees, but ONLY on the hardest of lakebed surfaces. Unstable skid behavior was observed for the nose skid and should be expected for the main skid at higher crab angles on this hard surface.
- Landings on soft surfaces with the originally-proposed V201 skid designs should not be attempted.
- Landings on medium and hard surfaces at extremely large crab or yaw angles (i.e. greater than 45 degrees), including backwards landings (i.e. 180 degree crab angles), should be expected to exhibit unstable, destructive skid behavior and possibly produce enough drag force to overturn the vehicle. Landings with crab angles greater than 30 degrees, if using the originally-proposed V201 skids, should be avoided at all costs. Landings with crab angles greater than 45 degrees, if using the newly-modified skid design, should be avoided at all costs.
- Quasi-static skid testing (loading the skid at "zero horizontal velocity" and slowly dragging forward) offers a fairly reliable method of determining the overall skid stability and behavior.
- Skid drag forces are opposite the velocity vector and side forces transverse to the velocity vector are not produced even in the presence of a crab angle.
- Drag force coefficient increases linearly as speed decreases. Increasing crab angle increases drag force coefficient, though to a lesser extent than the speed effect.
- Bearing pressure values compared to surface strength measurements do not
  adequately describe the resistance of a skid to "digging-in." Other parameters such as
  leading edge curvature and pivot point location versus center of geometry are far
  more important design considerations for stable skid behavior.

- Scale model testing for dynamic behavior appears to be unsatisfactory. A method to
  appropriately scale edge curvatures, bearing pressures, and skid geometry while the
  soil and surface characteristics remain un-scaled is currently unknown.
- Extremely large skid edge curvature (including the leading edge and sides if crabbed landings are desired) is probably the single most important design consideration after ensuring the center of load is sufficiently aft of the center of geometry.
- The originally-proposed V201 skid designs (both nose and main) have edge curvatures so sharp that it renders the skids unstable above 30 degrees crab on the type of surface that is most likely to be landed upon (medium strength surfaces).
- It is recommended that the originally-proposed V201 skid designs (both nose and main) be modified to have all edges with a radius of curvature of 3.25. This edge curvature allows stable behavior on soft, medium, and hard surfaces at up to 45 degrees crab angle.

# Appendix A: V201 Skid Drawings





# Appendix B: Planned and Actual Test Runs

					Revision D 9/23/99		Appendix B.
					CASOL MIN		
	).   						
Notes							
	Specimen Designation	<b>Designation</b>			All tests begin at 55 mph and decel to 0		
	131 = V131 main	main			unless otherwise noted		
	201M = V20	201M = V201 main full scale	scale				
	201MS = V	201MS = V201 main sub scale	ub scale				
	201N = V201 nose full scale	11 nose full	scale				
	201NS = V2	= V201 nose sub scale	ib scale				
							The state of the s
Run #	Specimen	Surface	Vertical	Yaw	Comments	ITTV Run	Other Comments
			Load (lbs)	(ded)		Number	
-	201N	EAFB 1	1000	0	Start at lower loads and ensure mu not too high	Run1	
2	201N	EAFB 1	2000	0	for ITTV structures		
က	201N	EAFB 1	3000	0		Kun3	
4	201N	EAFB 1	4000	0		Kun4	
5	201N	EAFB 1	2000	0		Cuny	
9	201N	EAFB 1	2000	2	Test to verify negligible effect of small yaw	Run6	
7	201N	EAFB 1	2000	5	Test to verify negligible effect of small yaw	Run7	
8	201N	EAFB 1	2000	0	Test at constant 10 mph to verify multi-speed tests	Run8	
6	201N	EAFB 1	5000	0	Test at constant 24 mph to verify multi-speed tests		
10	201N	EAFB 1	2000	0	Test at constant 34 mph to verify multi-speed tests	Run10	
11	201N	EAFB 1	2000	0	Test at constant 38 mph to verify multi-speed tests		
12	201N	EAFB 1	5000	0	Test at constant 44 mph to verify multi-speed tests		
13	201N	EAFB 1	2000	0	Test at constant 52 mph to verify multi-speed tests	Run13	
14	201N	EAFB 1	2000	10		Run14	
15	201N	EAFB 1	2000	30		Run15	
16	201N	EAFB 1	2000	45		Run16	
17	201N	EAFB 1	3000	0		Run17	
18	201N	EAFB 1	3000	0	Test for repeatability	Run18	
19	201N	EAFB 1	3000	10		Run19	
20	201N	EAFB 1	3000	30		Run20	
21	201N	EAFB 1	3000	45		Run21	
22	201N	EAFB 1	3000	45	Test for repeatability	Run22	

23	201M	EAFB 1	3000	0		Appendix B.
25	204K	CAFB	3000	2 8		
3 8	20414	EAFB -	3000	8 ;		
27	201M	EAFB 1	3000	42		
77	WI.07	EAFB1	2000	0	Run27	
87	201M	EAFB 1	2000	0	Test for repeatability Run28	8
53	201M	EAFB 1	2000	10	Run29	
္က	201M	EAFB 1	2000	30	Rin30	
31	201M	EAFB 1	2000	30	Test for repeatability Run31	
32	201M	EAFB 1	2000	45		
33	201NS	EAFB 1	2000	0	Switch to scaled specimens Run33	
8	201NS	EAFB 1	2000	0		
35	201NS	EAFB 1	2000	10	Rings	
99	201NS	EAFB 1	2000	30	Binas	
37	201NS	EAFB 1	1250	0	Switch to scaled loads on scaled nose specimen Run37	
38	201NS	EAFB 1	1250	10	+	
39	201NS	EAFB 1	1250	10	Test for repeatability Run 30	
40	201NS	EAFB 1	1250	30		
41	201NS	EAFB 1	1250	45	HIDY	
42	201MS	EAFB 1	800	0	Switch to scaled loads on scaled main specimen	
43	201MS	EAFB 1	800	9		
4	201MS	EAFB 1	800	10	Test for repeatability	
45	201MS	EAFB 1	800	30		
46	201MS	EAFB 1	800	45		
47	201MS	EAFB 1	2000	0	Rin47	
48	201MS	EAFB 1	2000	10	RIDAR	
49	201MS	EAFB 1	2000	30	RIPAGO	
20	131	EAFB 1	2000	0		
51	131	EAFB 1	2000	9		
52	131	EAFB 1	2000	30		
53	131	EAFB 1	2000	45		
54	131	EAFB 1	3000	0	Rin54	
55	131	EAFB 1	3000	10		
56	131	EAFB 1	3000	30		
57	131	EAFB 1	3000	45		
28	131	EAFB 2	2000	0	Switch to EAFB 2 for spot checks	
29	131	EAFB 2	2000	2		
99	131	EAFB 2	2000	30		
61	201N	EAFB 2	2000	0	Rings	
62	201N	EAFB 2	2000	0	Test for repeatability	

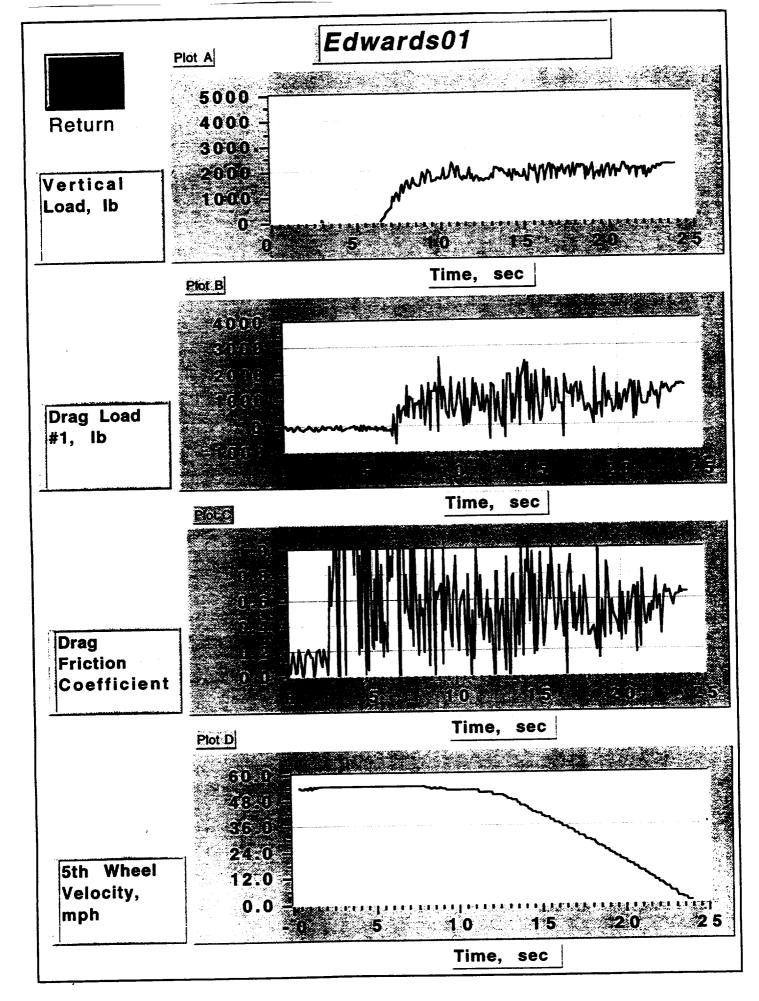
Appendix B.																																							-
Run63	Run64	Run65	Run66	Run67		Run69												1	Run82	Run83	Run84		Run86	Run8/	Run88	Kunga	Kun90	Rungi	Kun92	Kunas		Run95						300	Kun102
					Test for repeatability	Look at high yaw angles																																	
10	30	0	10	30	30	06	135	180	06	135	180	06	135	180	45	90	135	180	0	10	30	45	0	0	0	0	0	0	0	45	45	0	0	10	30	0	10	30	<b>C</b>
2000	2000	2000	2000	2000	2000	2000	2000	2000	3000	3000	3000	1250	1250	1250	2000	2000	2000	2000	3000	3000	3000	3000	5000	2000	500	1250	3000	2000	3000	5000	2000	3000	2000	2000	2000	2000	2000	0009	3000
EAFB 2	EAFB 2	EAFB 2	EAFB 2	EAFB 2	EAFB 2	EAFB 1	EAFB 1	EAFB 1	EAFB 1	EAFB 1	EAFB 1	EAFB 1	EAFB 1	EAFB 1	EAFB 1	EAFB 1	EAFB 1	EAFB 1	EAFB 1	EAFB 1	EAFB 1	EAFB 1	EAFB 1	EAFB 1	EAFB 1	EAFB 1	EAFB 1	EAFB 1	EAFB2	EAFR3									
201N	201N	201M	201M	201M	201M	201N	201N	201N	201N	201N	201N	201NS	201N	201N	201NS	201NS	201NS	201NS	201N	201N	201M	201NS	201NS	201NS	201NS	201MS	201MS	201MS	20411										
63	2 2	65	99	29	68	69	20	71	72	73	74	75	9/	11	78	79	80	84	82	83	28	85	98	87	88	68	96	91	92	93	8	95	96	97	86	66	90	101	402

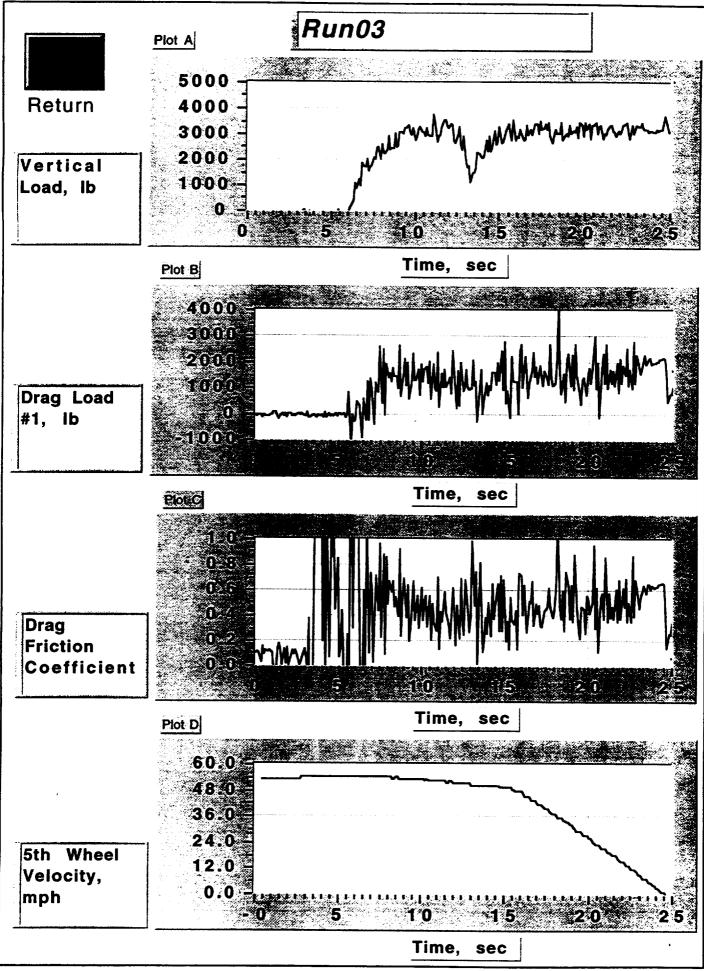
\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	Appendix B.	Null 104	0075	Null 100	Null 107	Null 100	Null 108	Nail 10	Null   1	Null 12	Kun113		Run115		Dis 117	Null 1 /	Null 10	Run119	Run120	
					Test redesigned nose skid	320						110	Attempt to match V131 landings			Test on extremely soft surface				
30	0	10	30	30	0	10	30	45	10	45	9	3	0	0	45	0		> 8	30	15
3000	5000	5000	5000	5000	2000	2000	2000	2000	2000	5000	5000	2000	2000	2000	2000	3000	5000	000	nnne	0003
EAFB3	EAFB3	EAFB3	EAFB3	EAFB3	EAFB2	EAFB2	EAFB2	EAFB2	EAFB2	EAFB2	FAFB2	EAFB1	בו בי	EAFB1	EAFB1	EAFB4	FAFR4	10.00		FAFBA
201M	201M	201M	201M	201M	201NR	201NR	201NR	201NR	201NR	201NR	201NR	V131	5	V131	201NR	201NR	201NR	2011/10	ZO INF	201NP
103	104	105	106	107	108	109	110	111	112	113	114	115		116	117	118	119	120	24	121

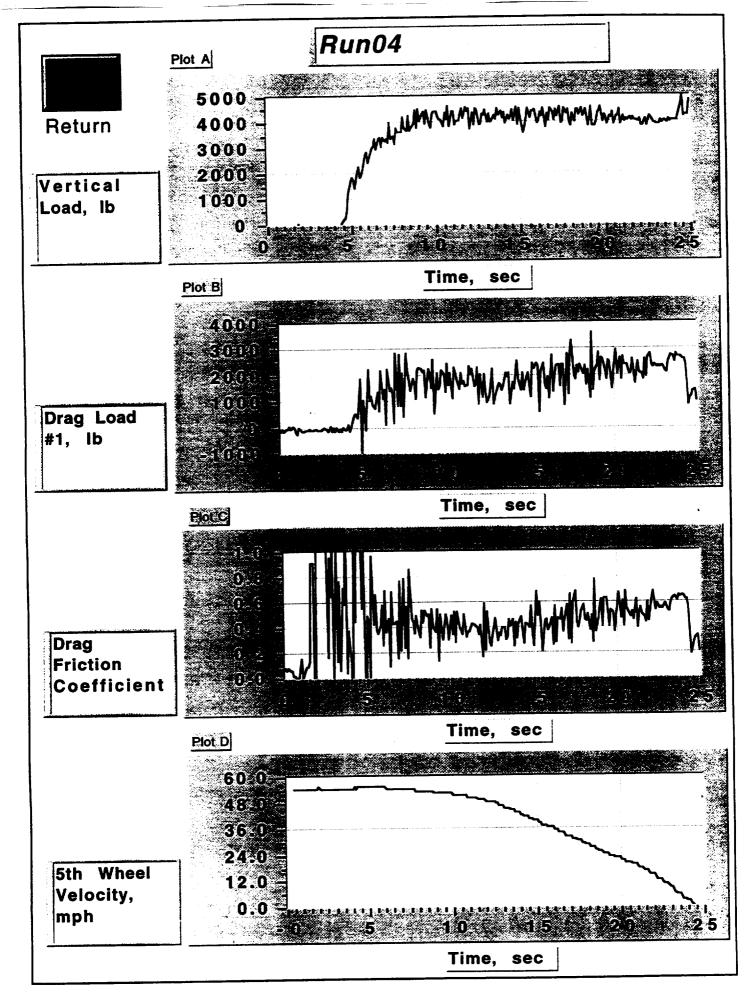
## **Appendix C: Graphical Depiction of Test Matrix**

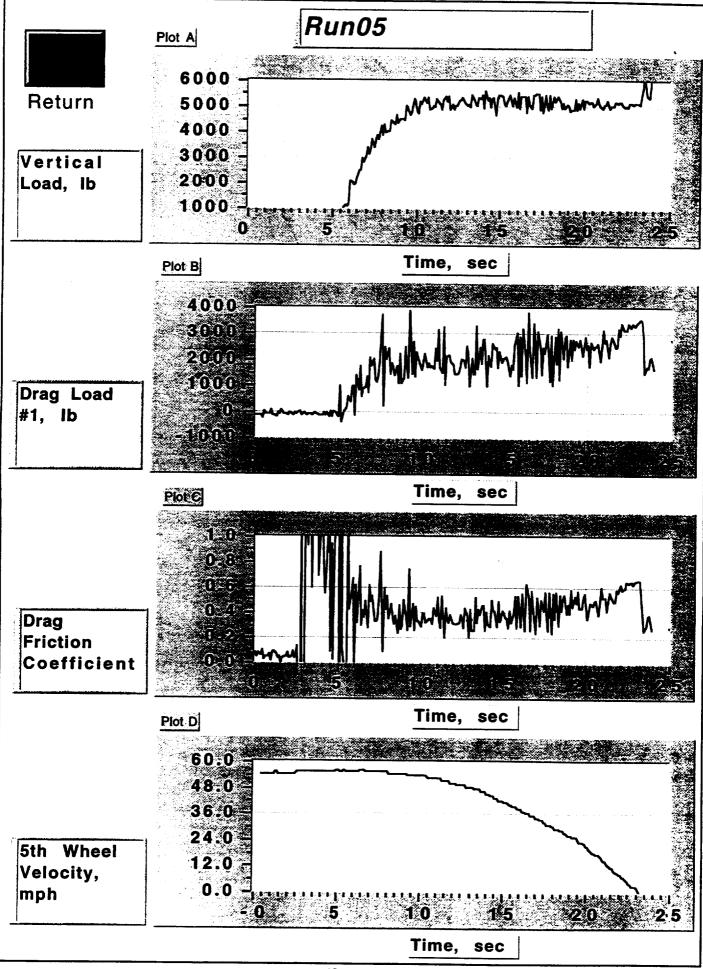
Appendix C. Graphical depiction of runs conducted and reasons why some runs were eliminated.

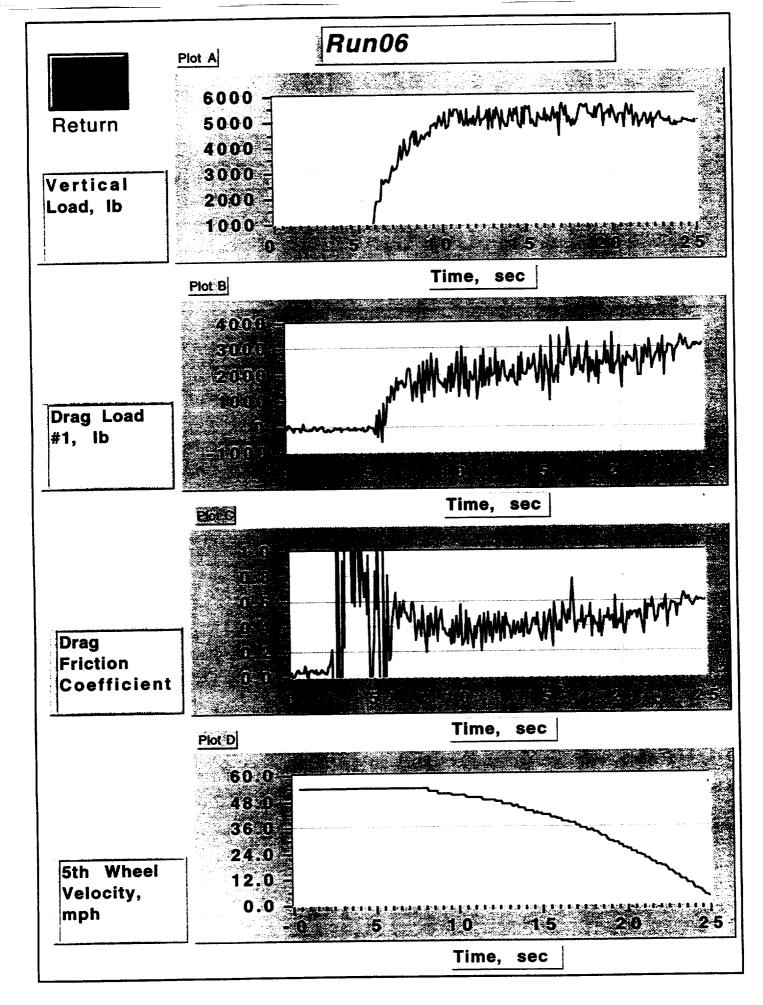
## Appendix D: Raw Test Data

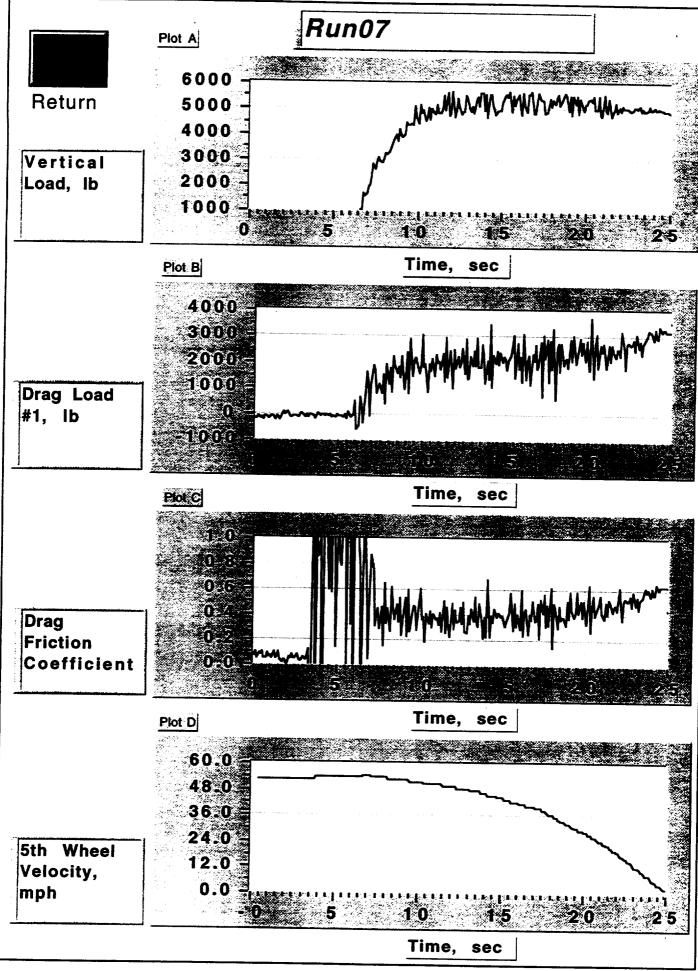


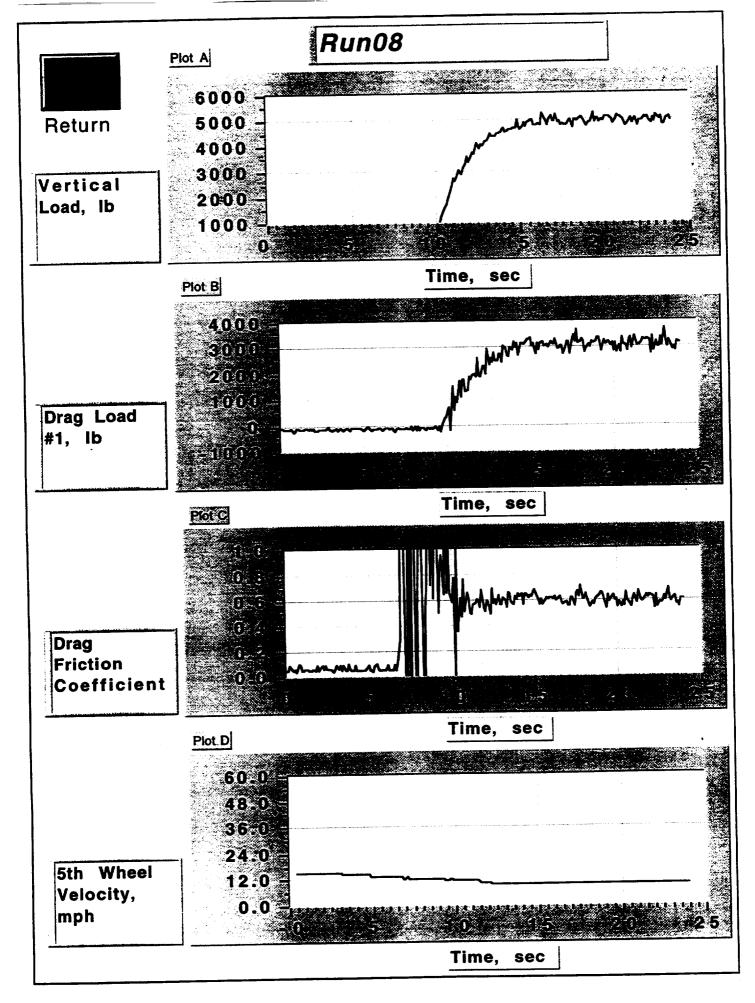


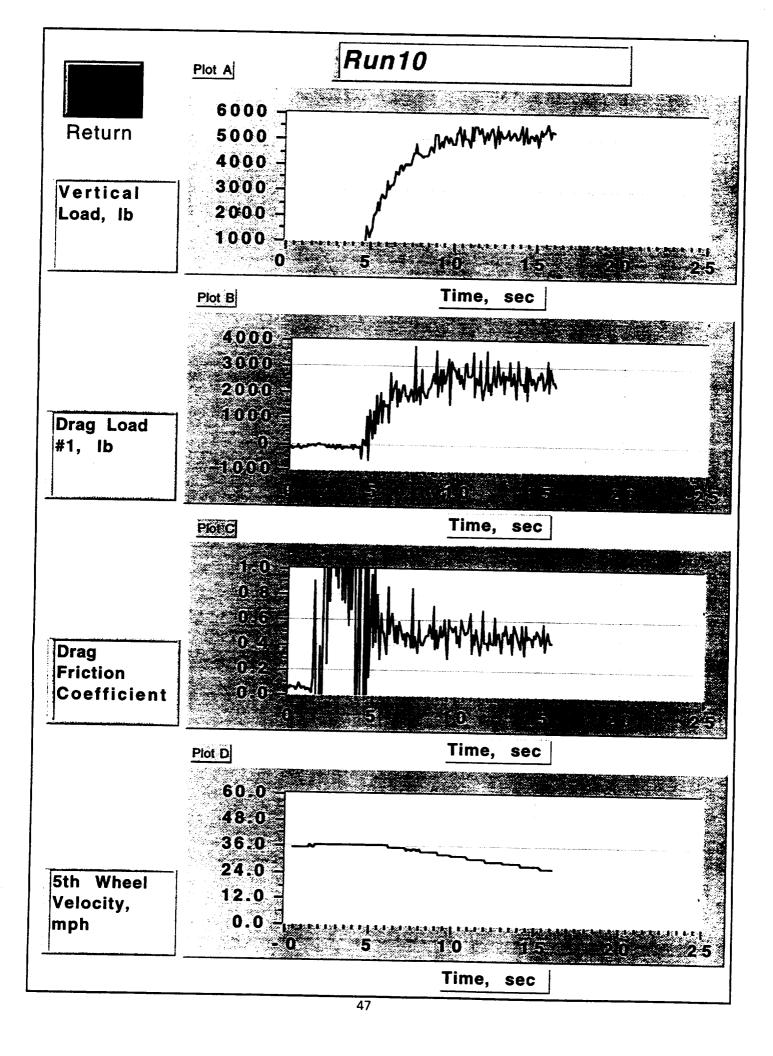


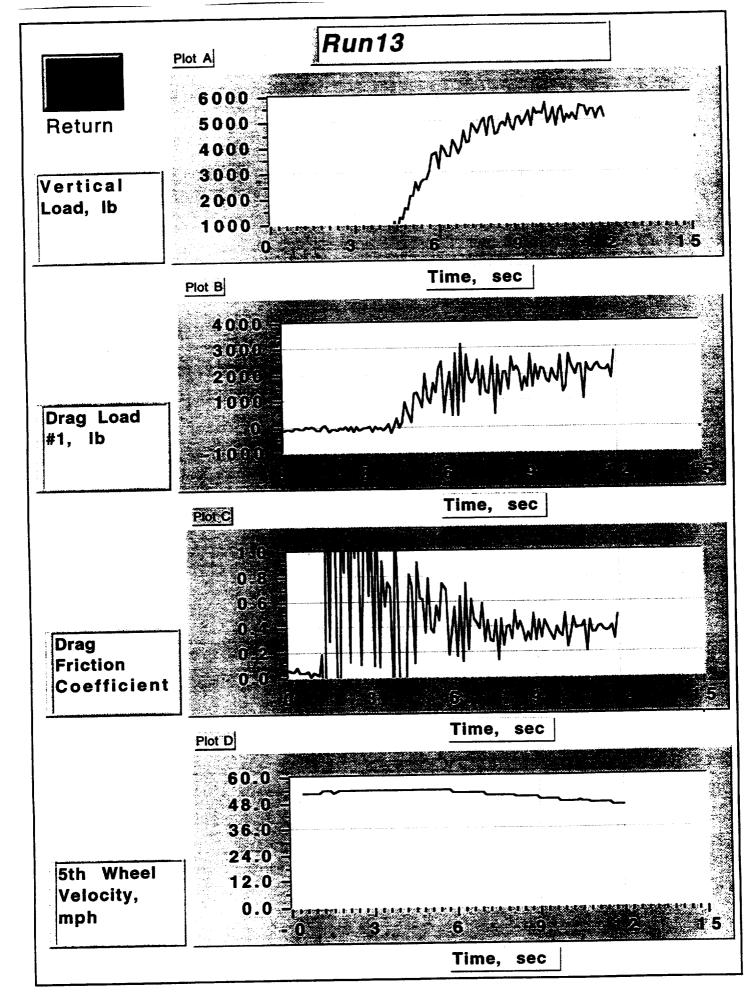


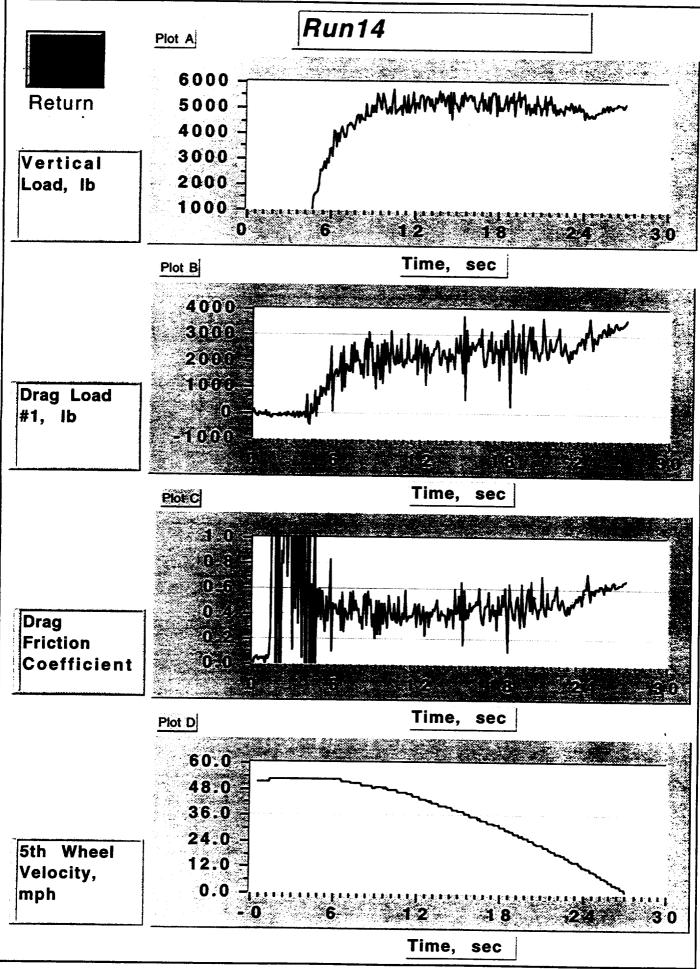


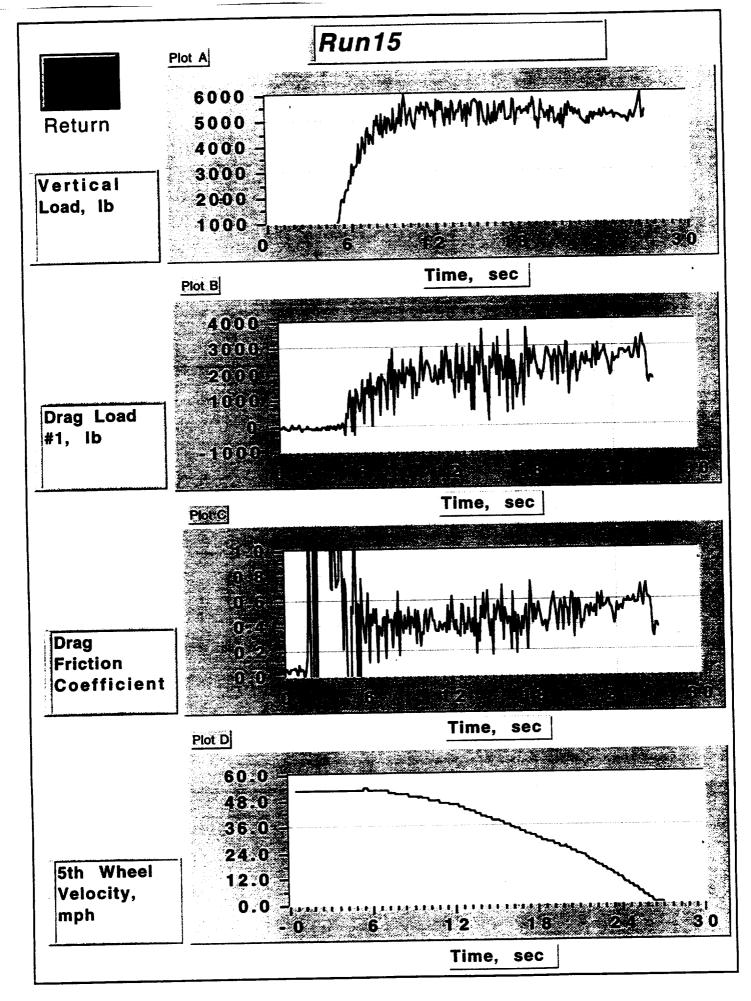


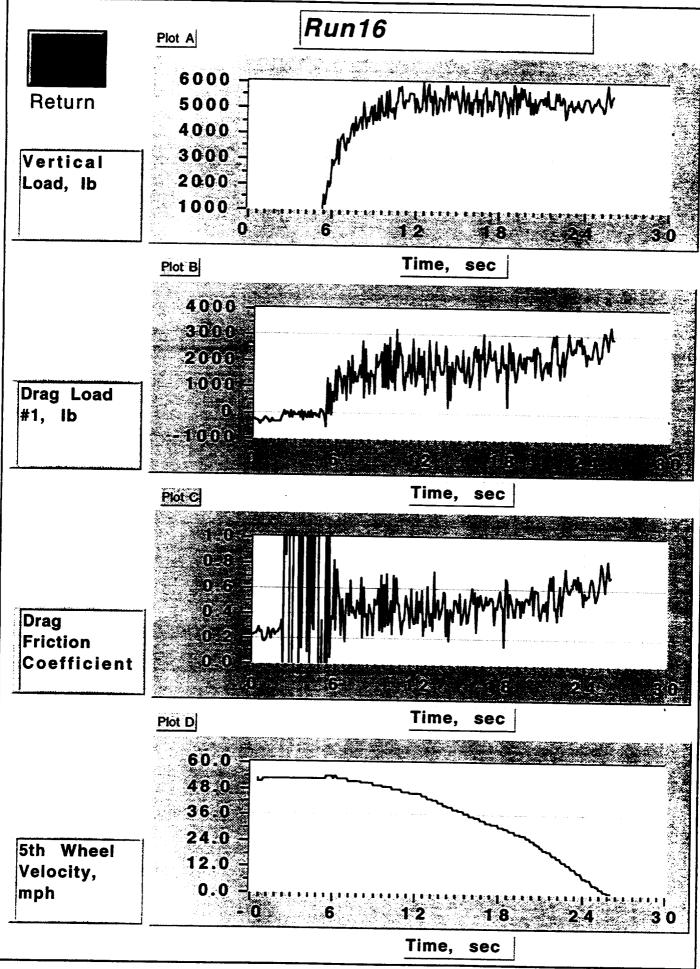


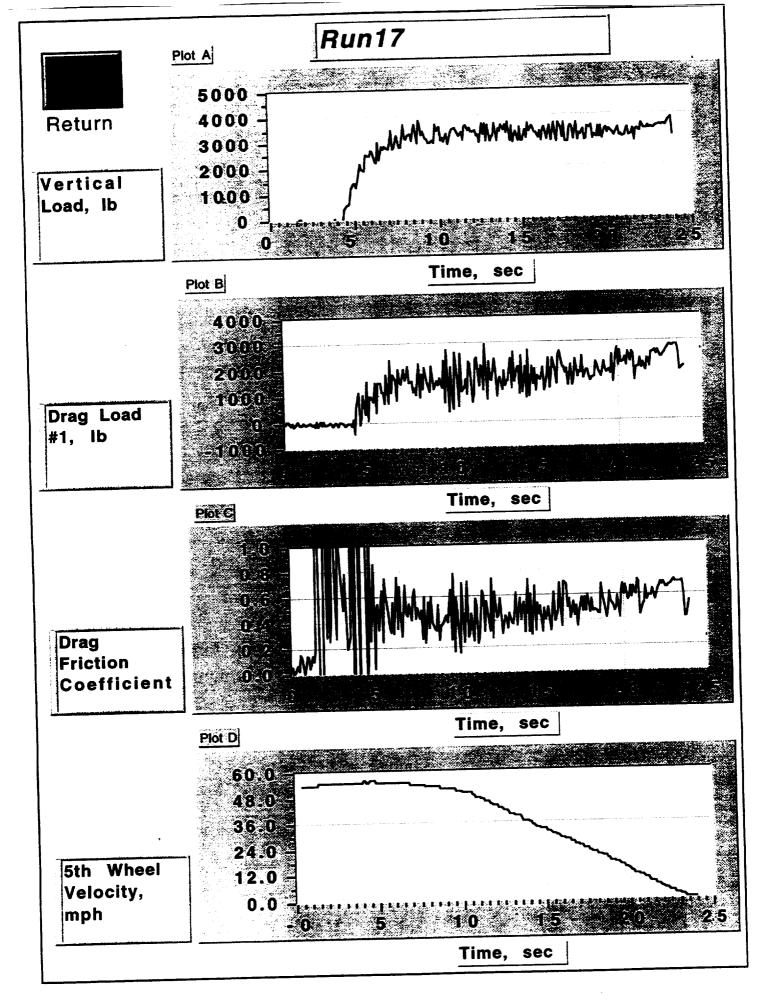


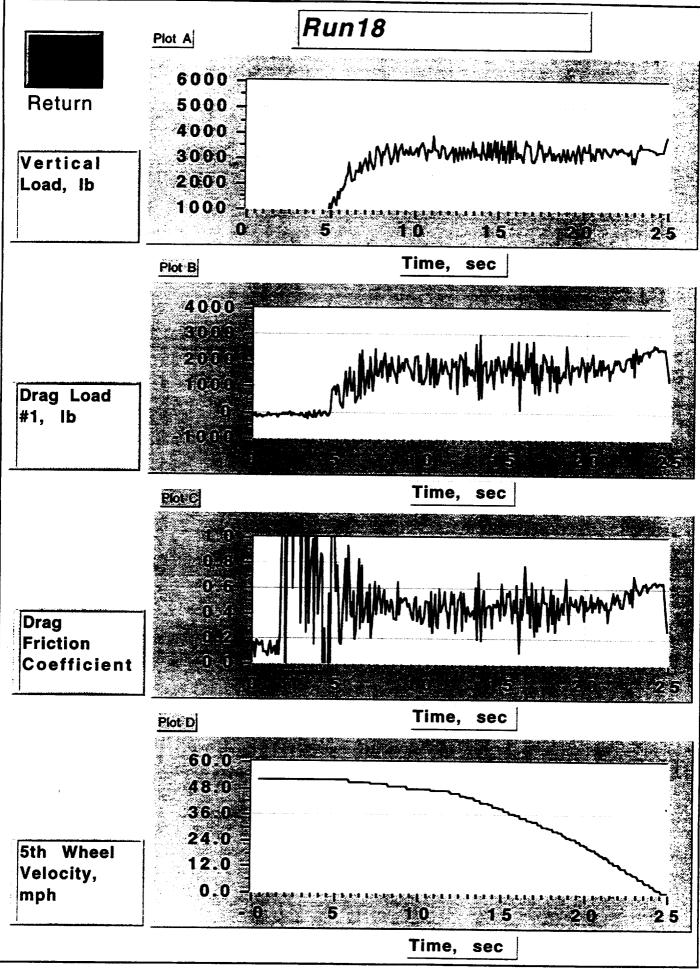


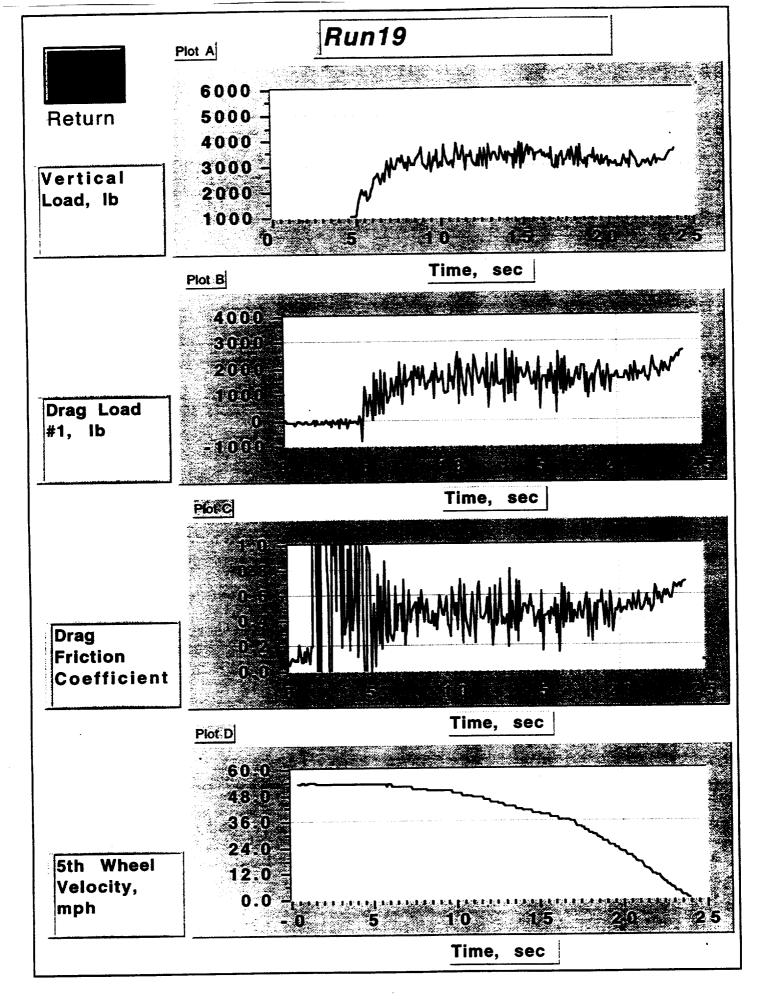


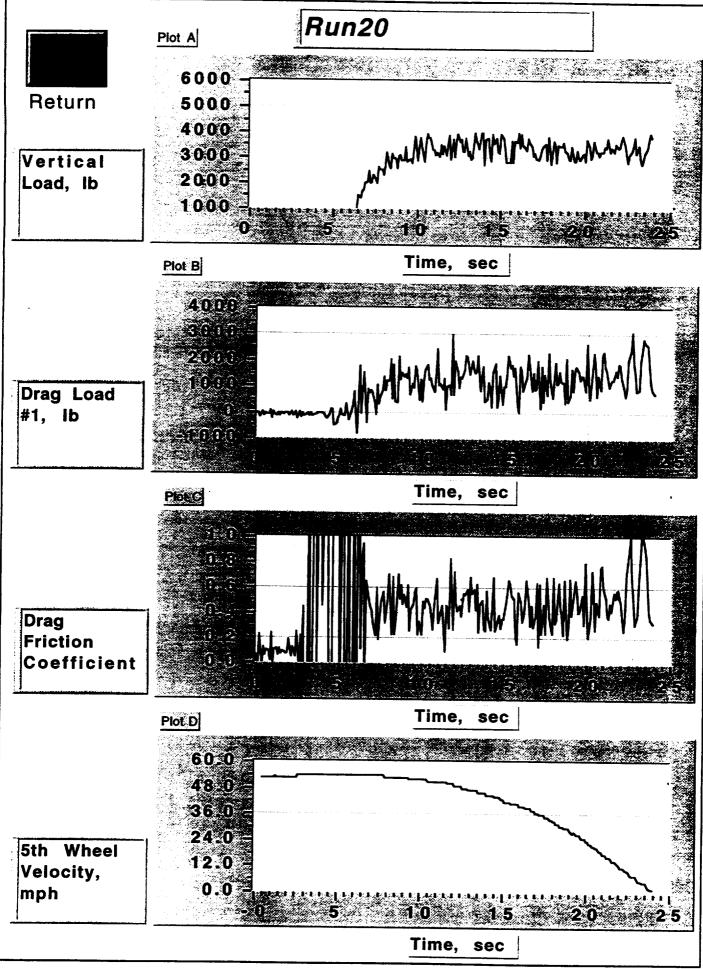


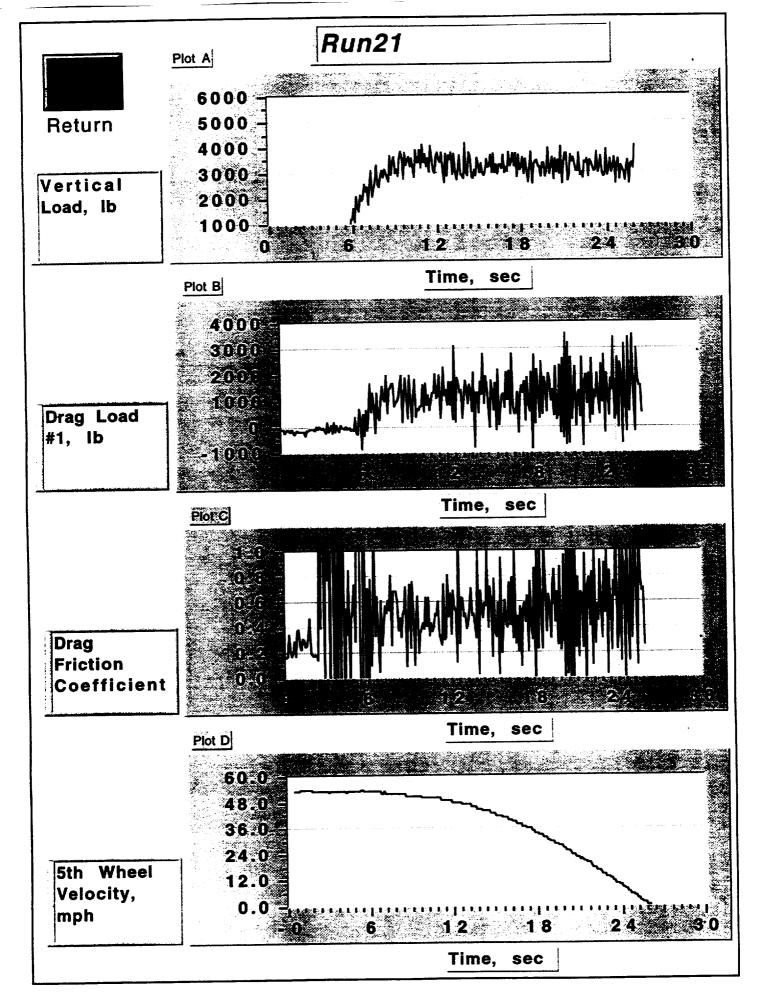


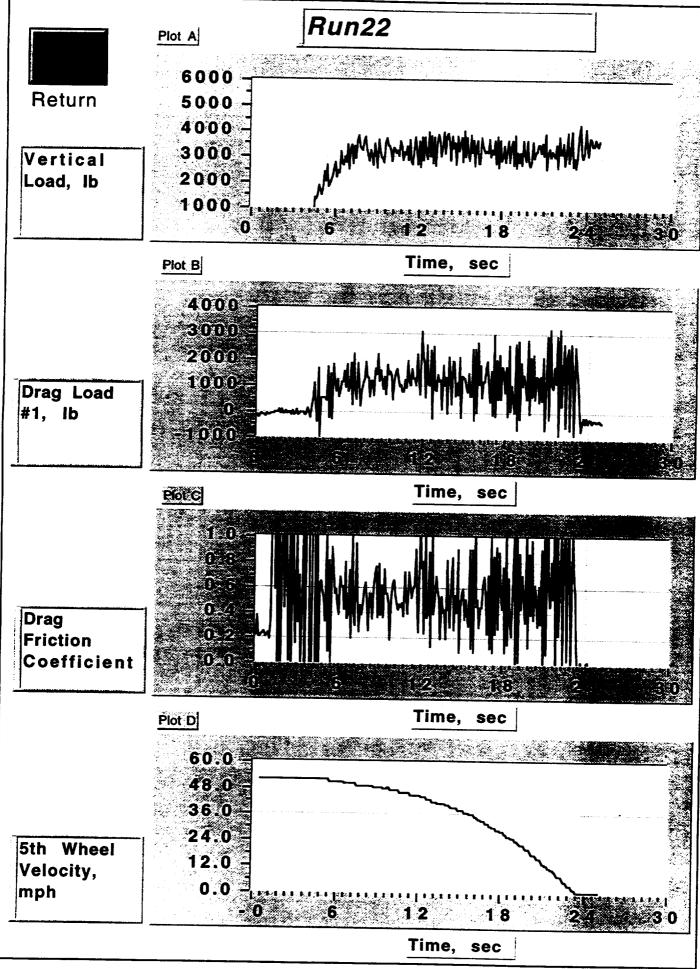


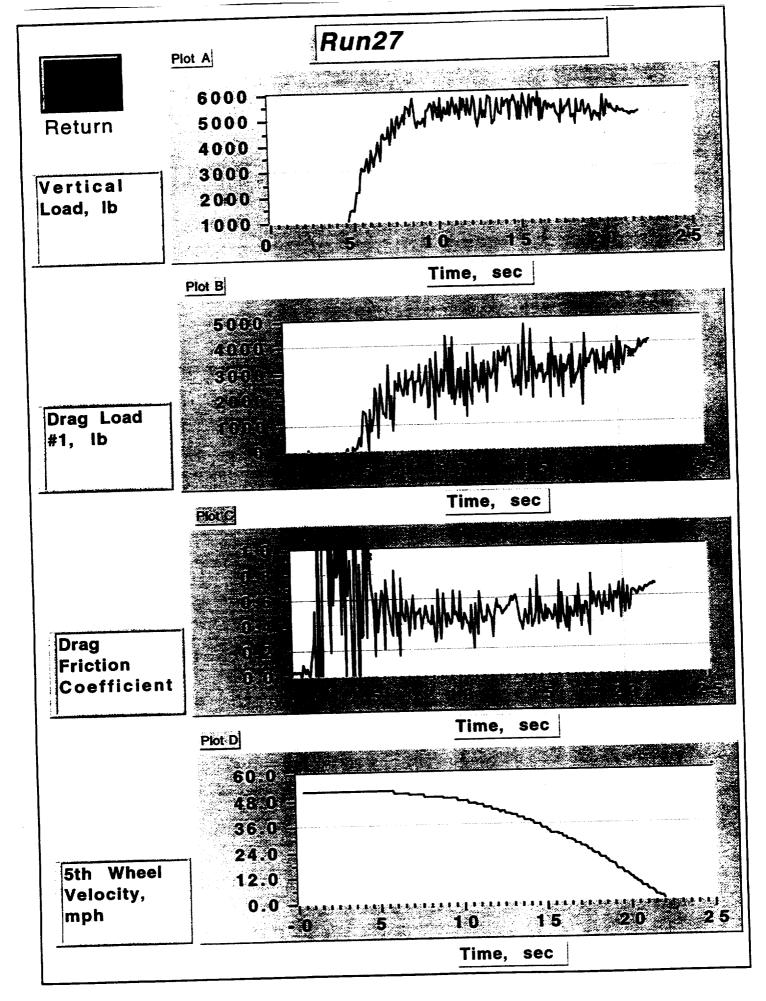


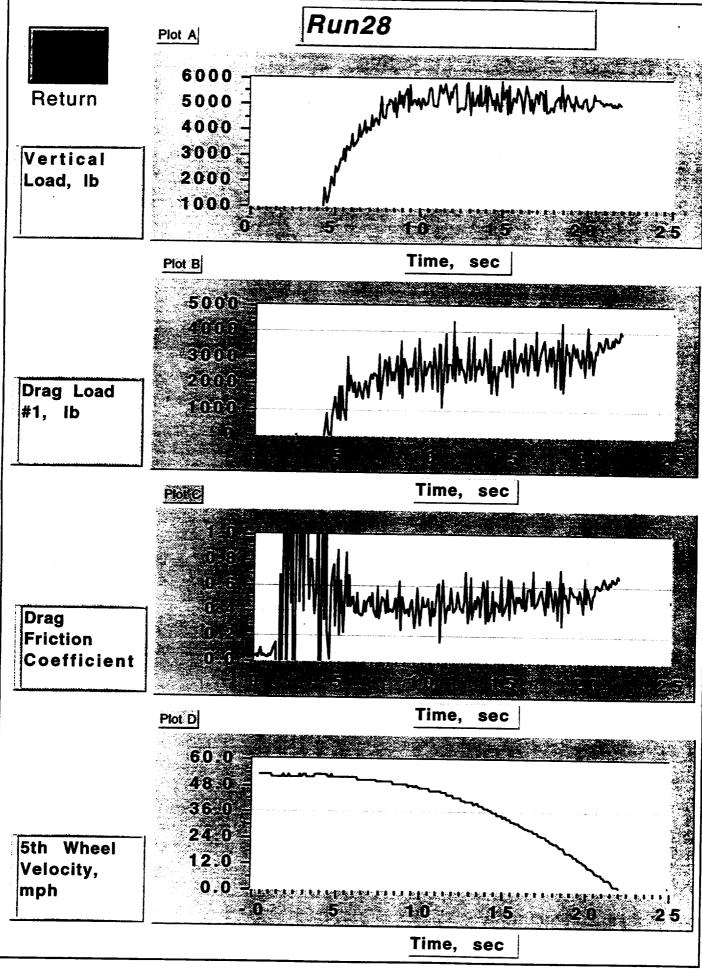


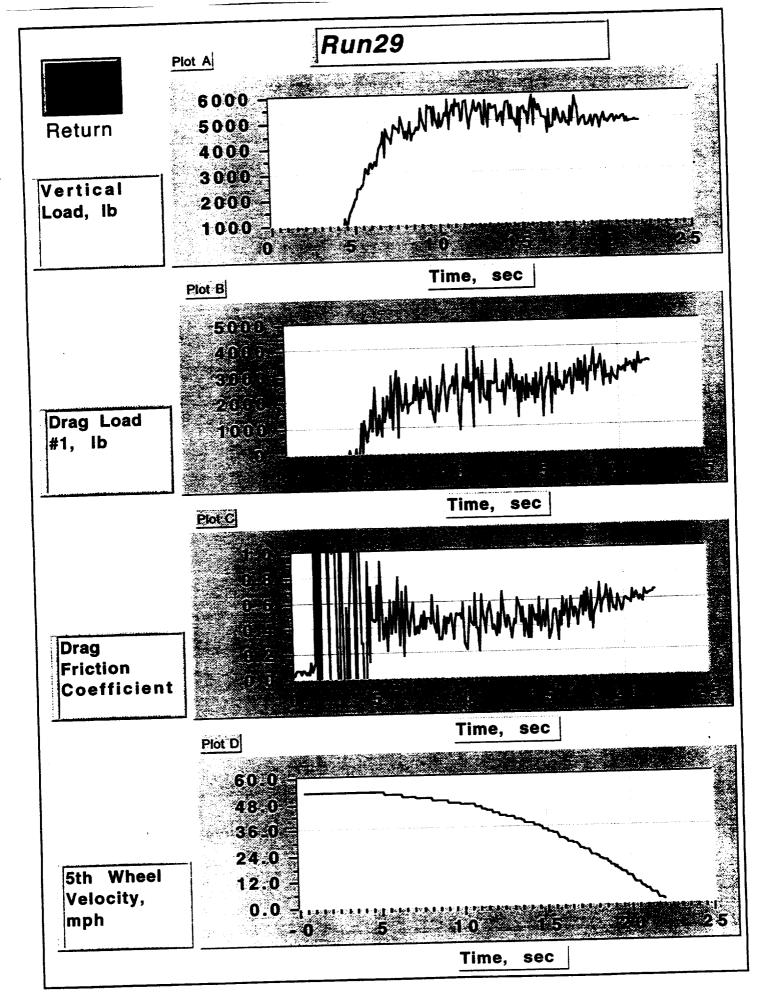


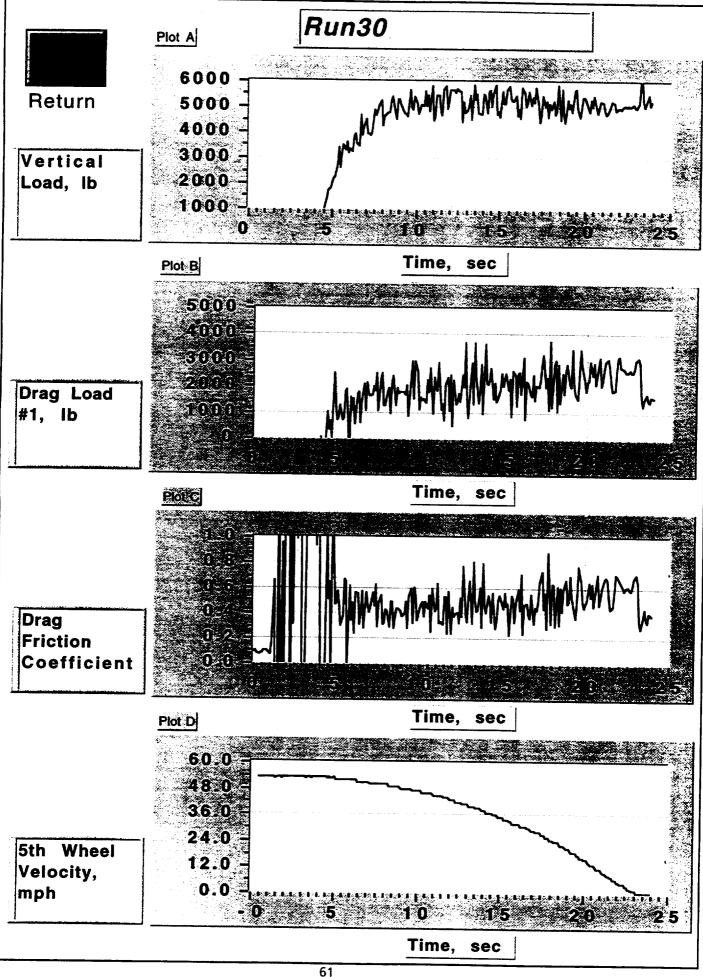


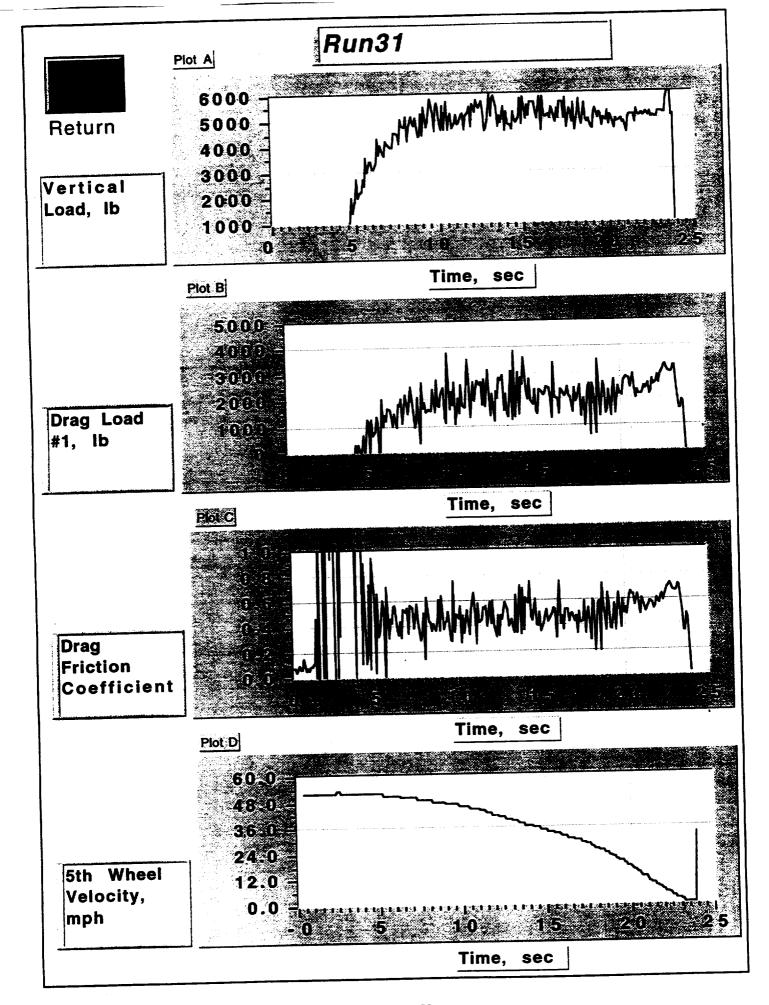


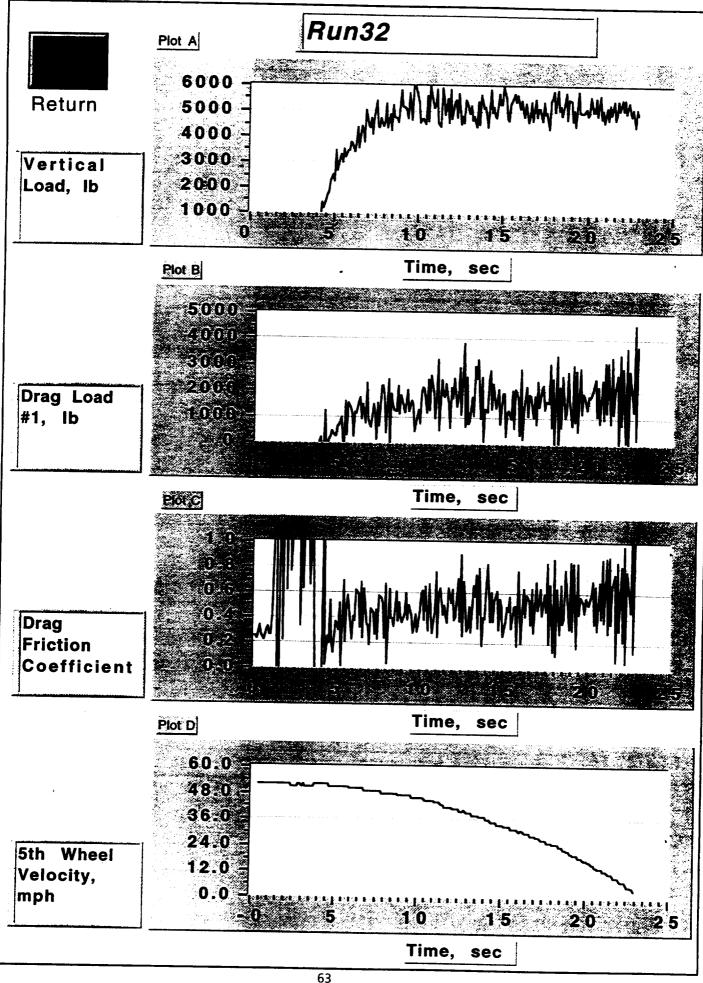


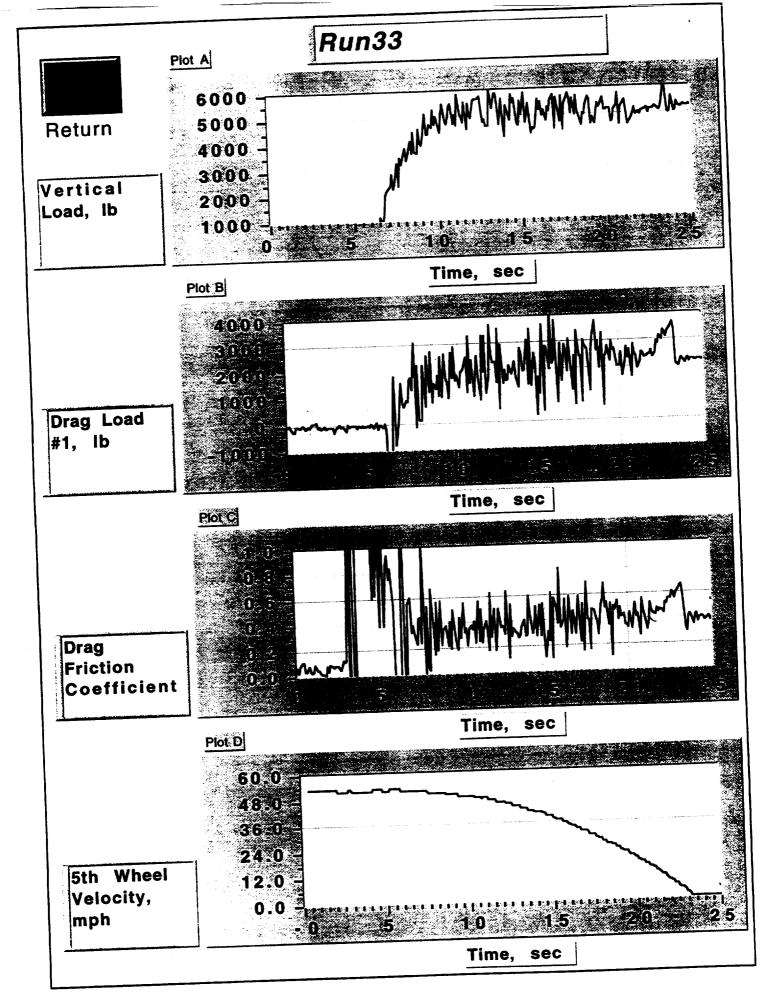


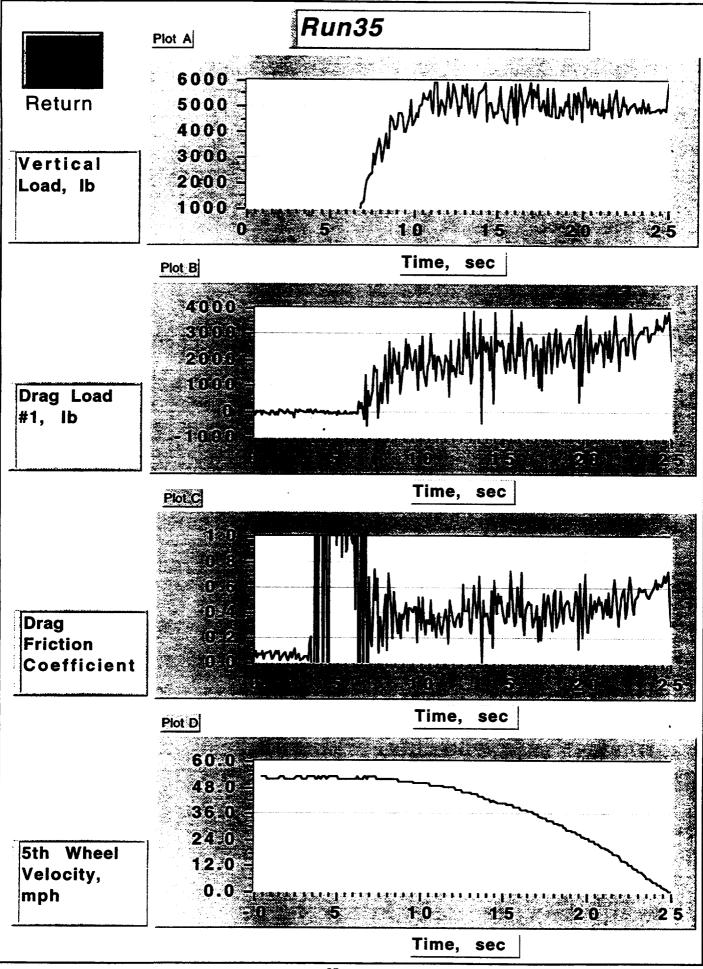


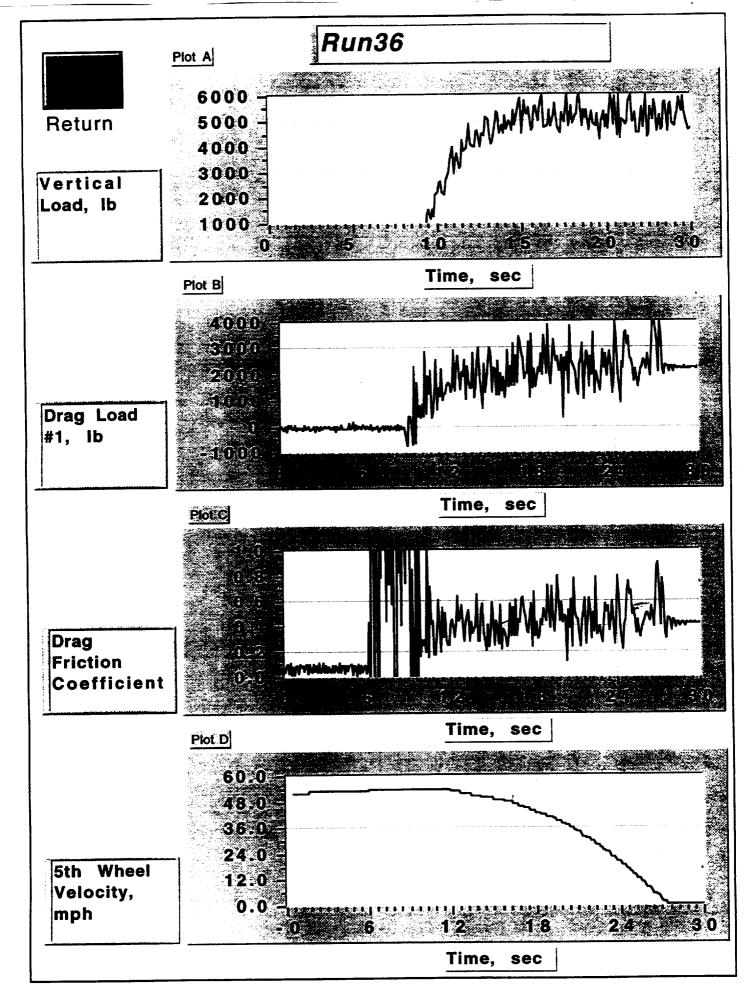


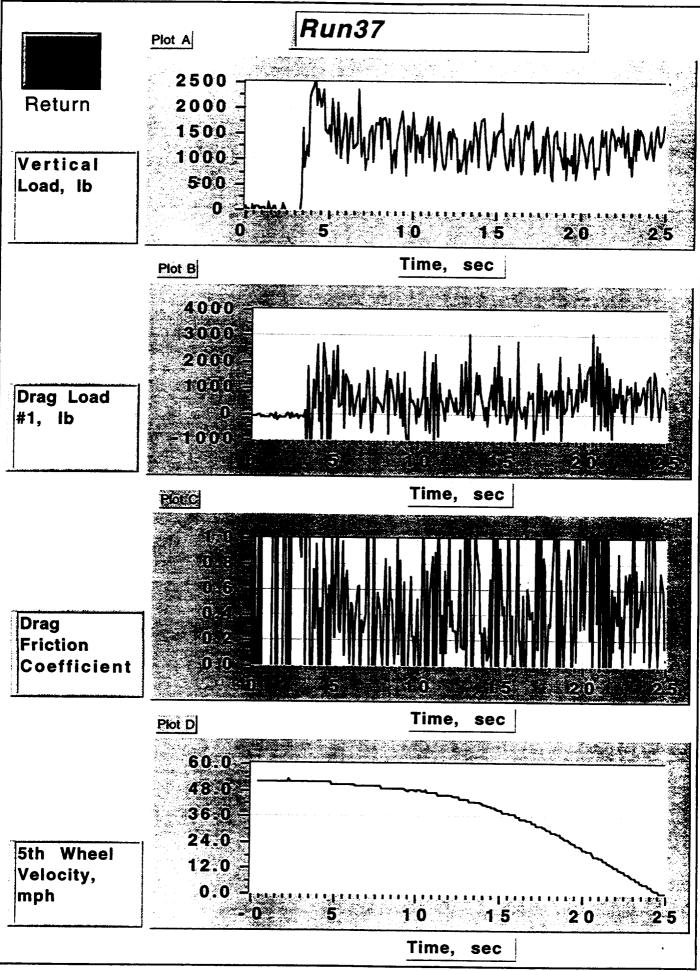


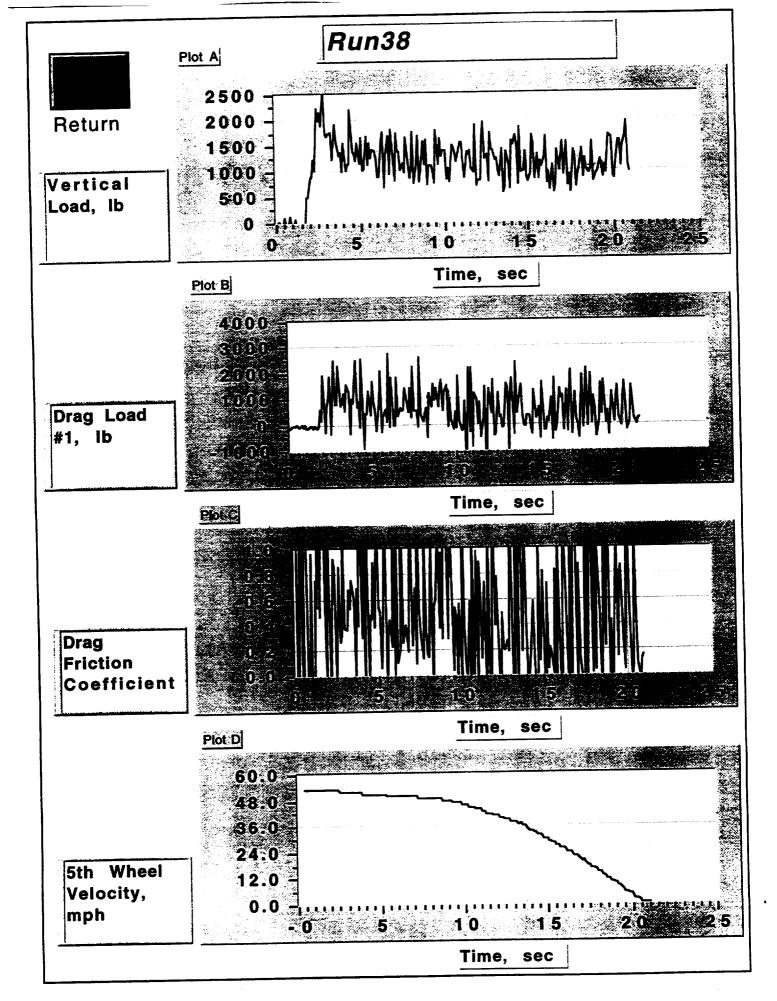


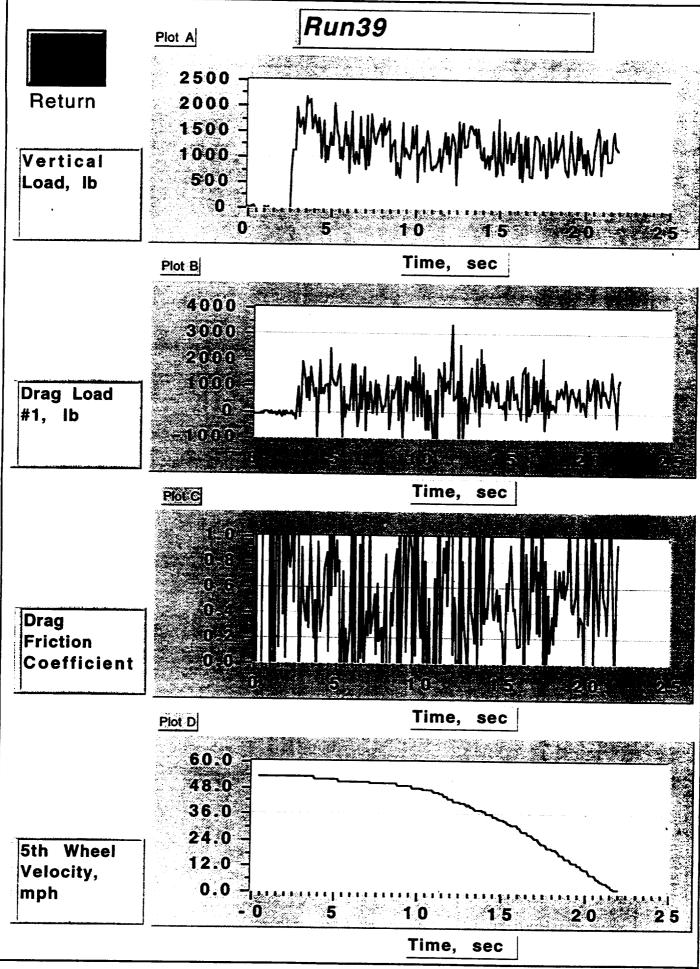


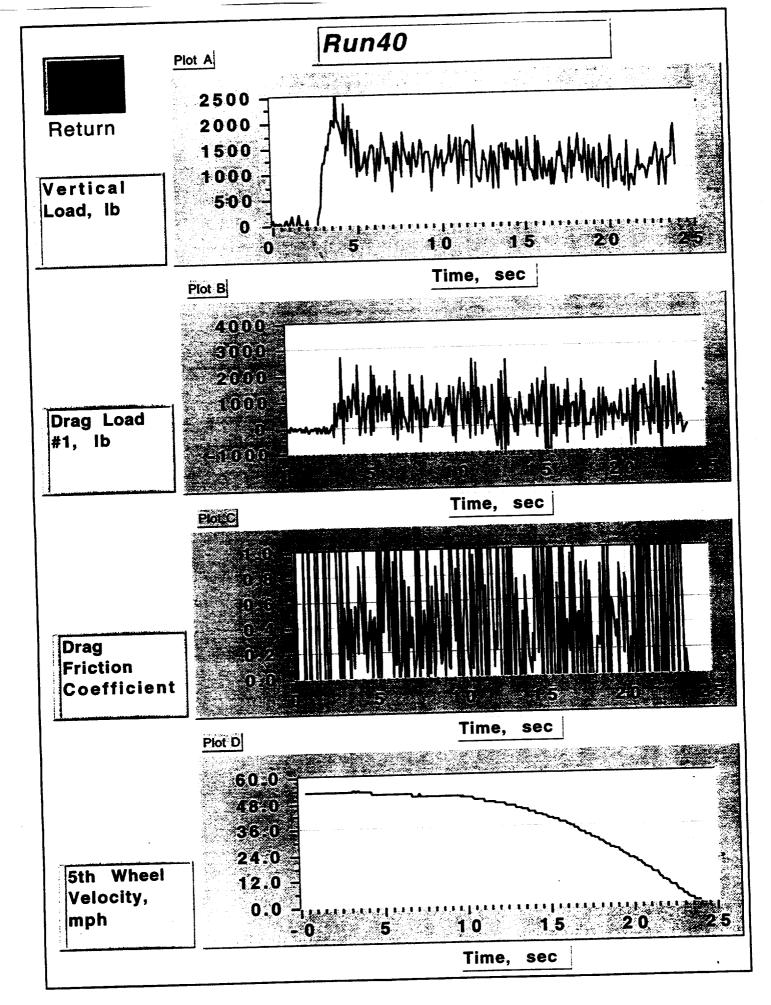


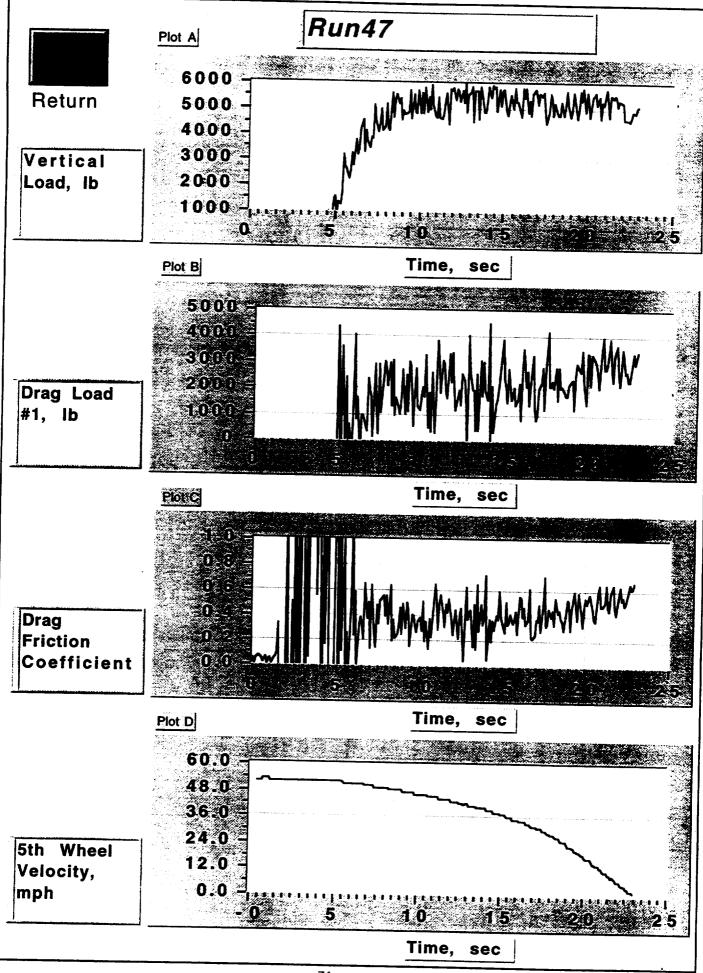


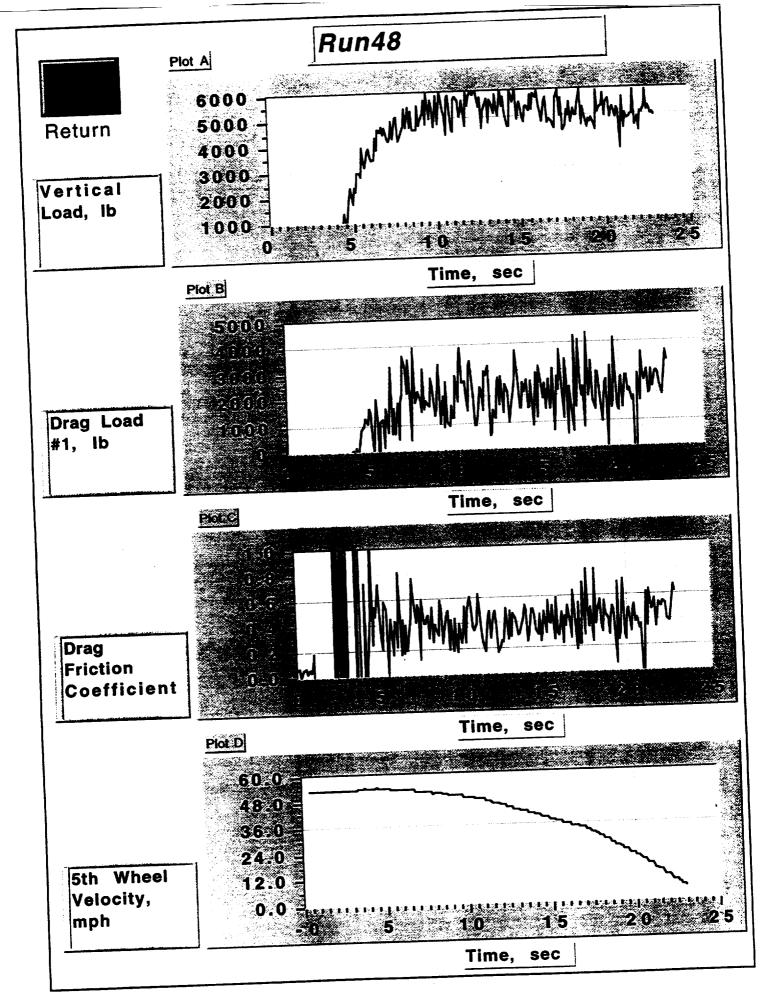


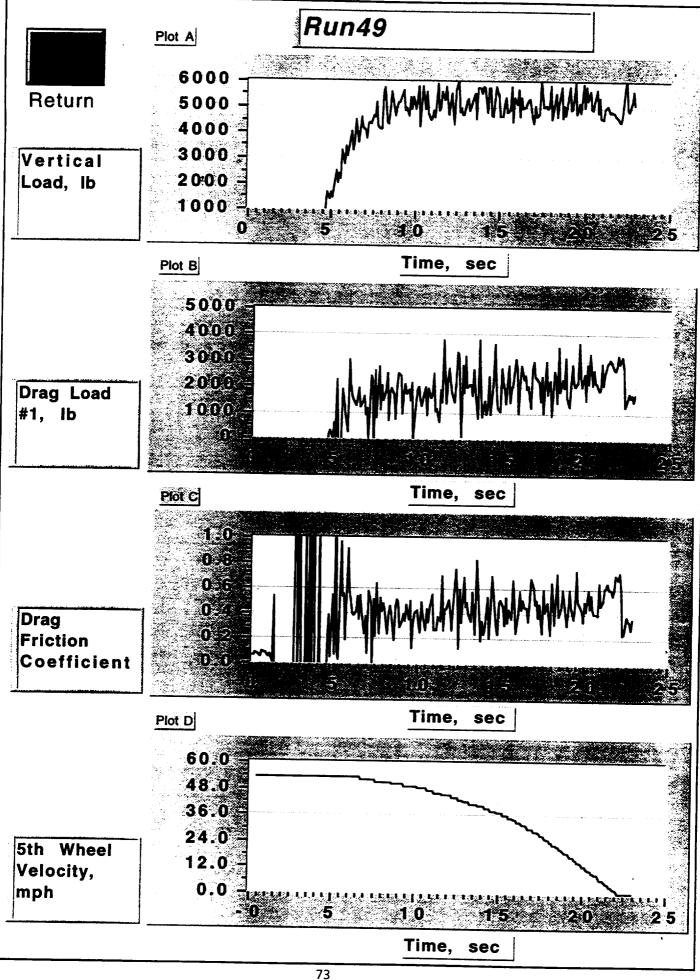


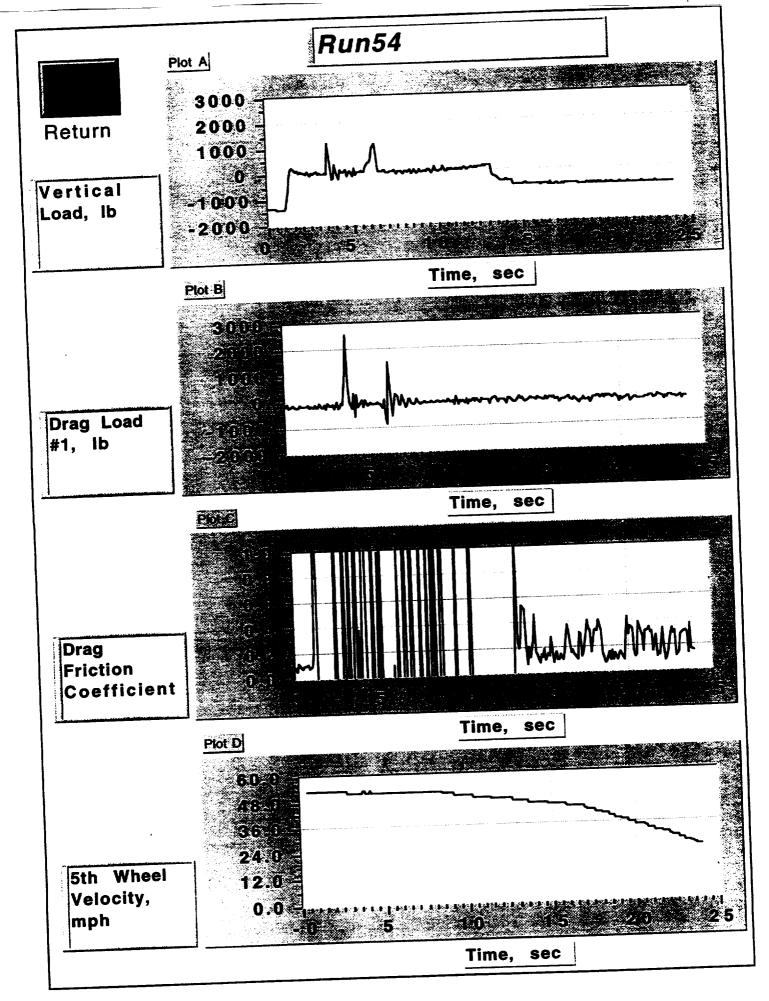


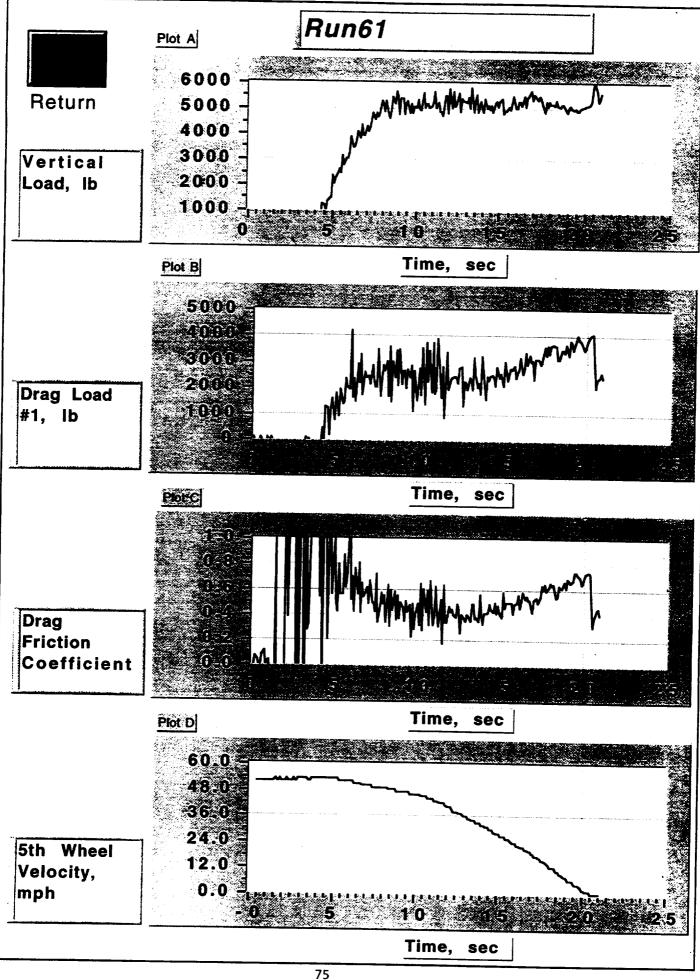


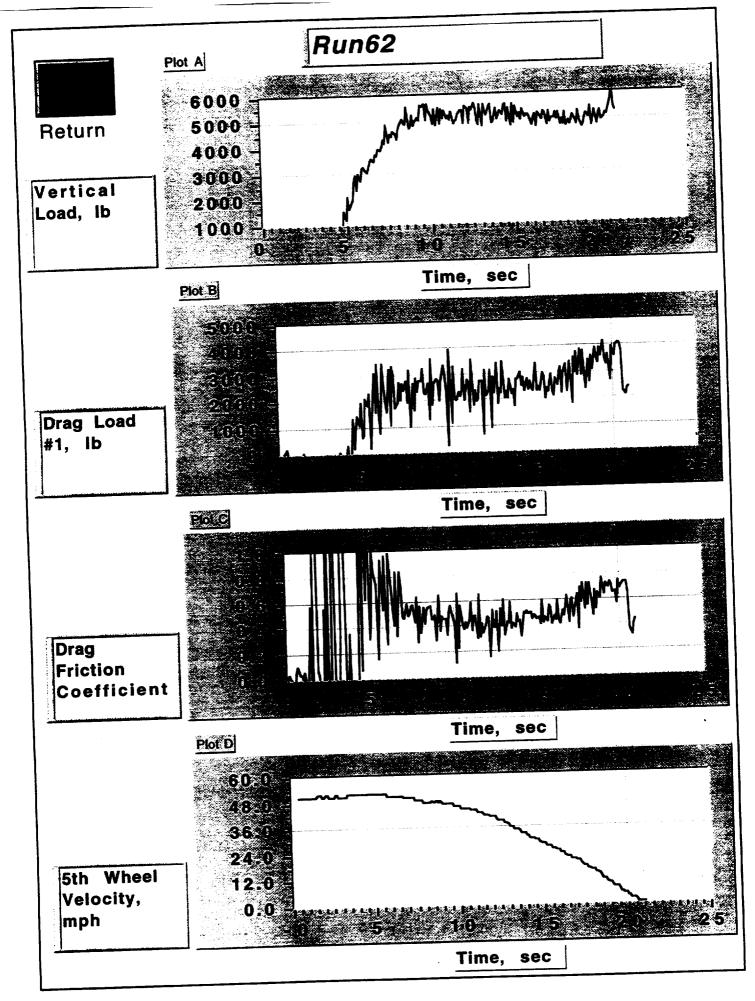


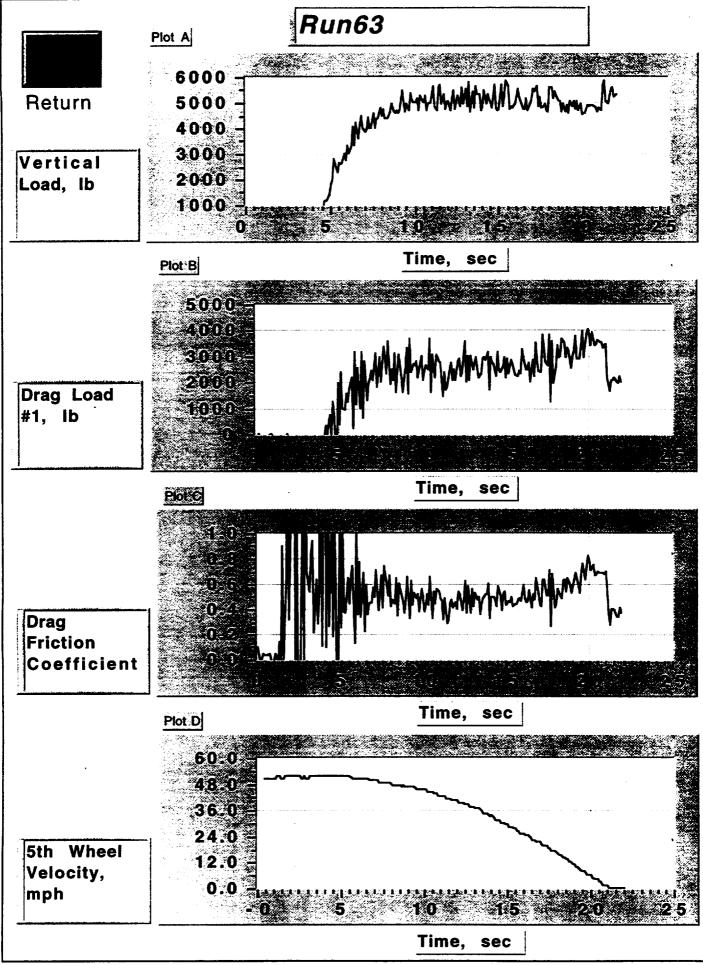


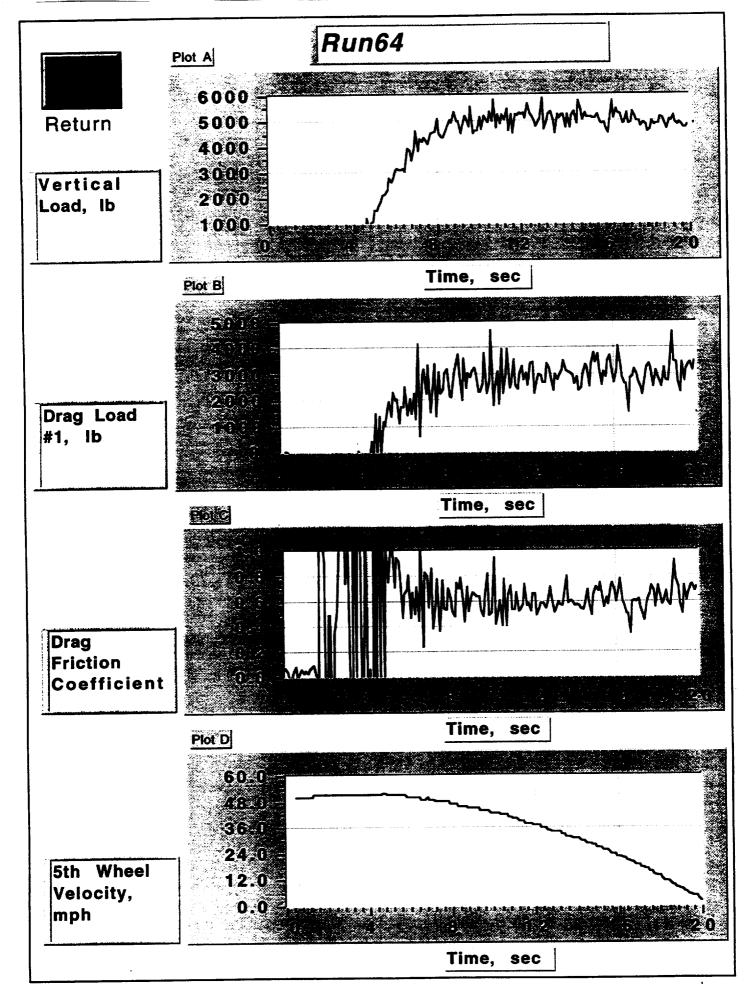


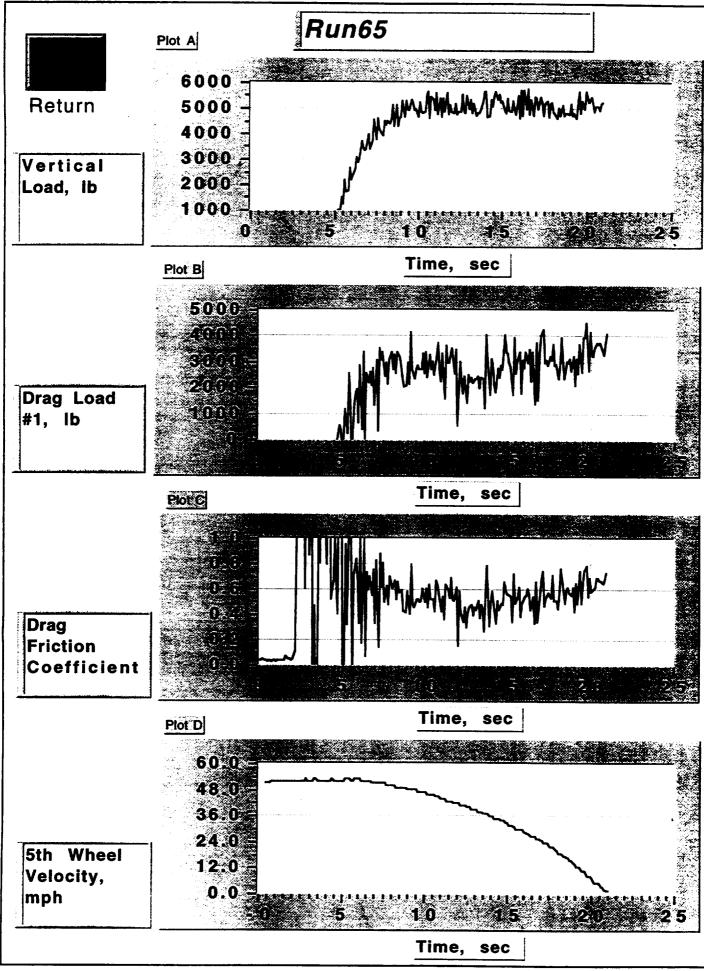


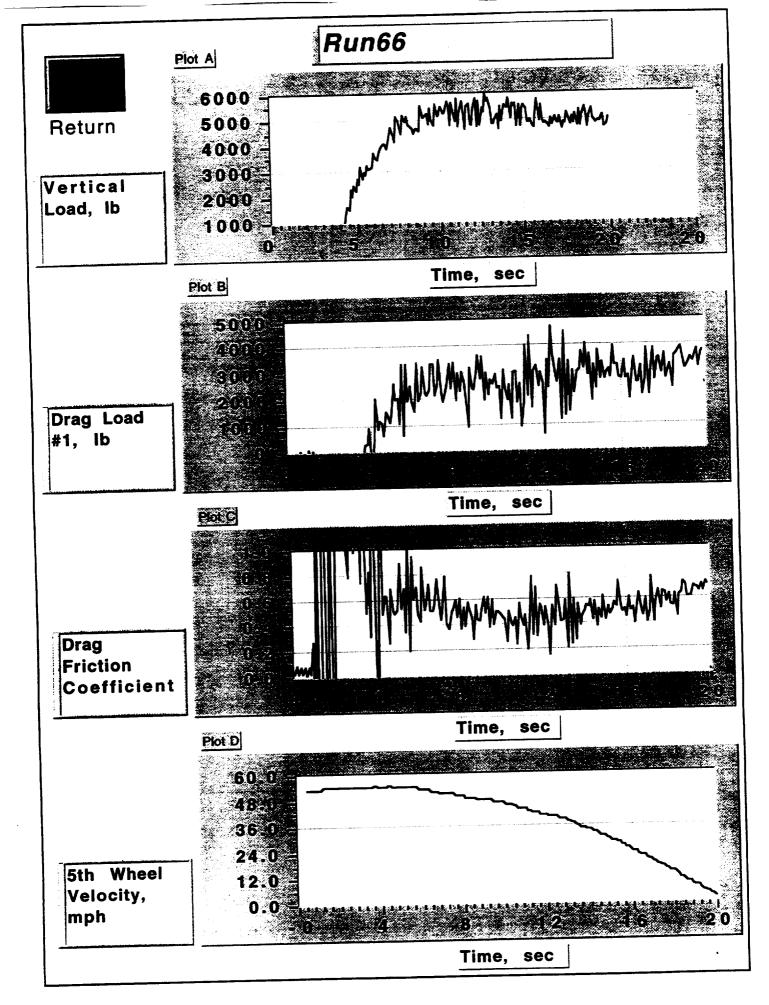


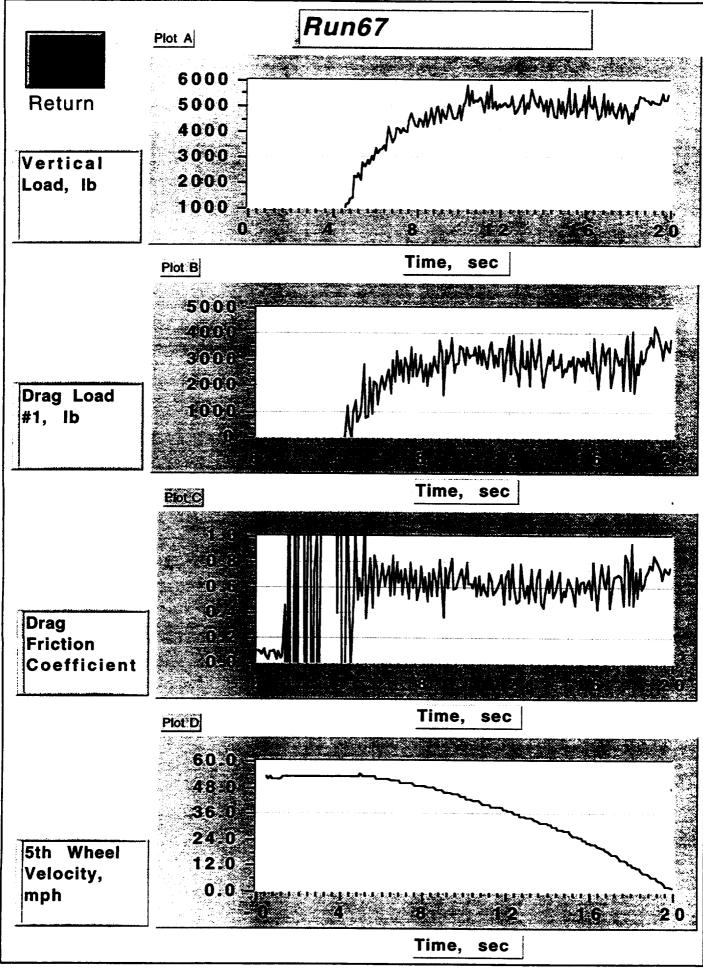


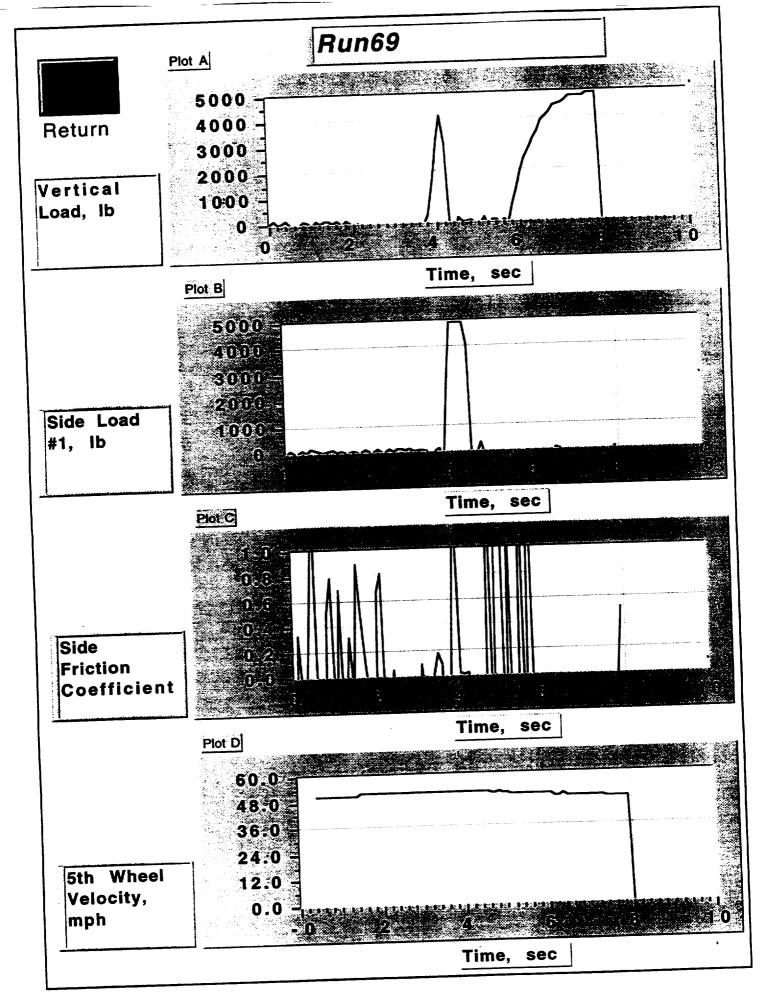


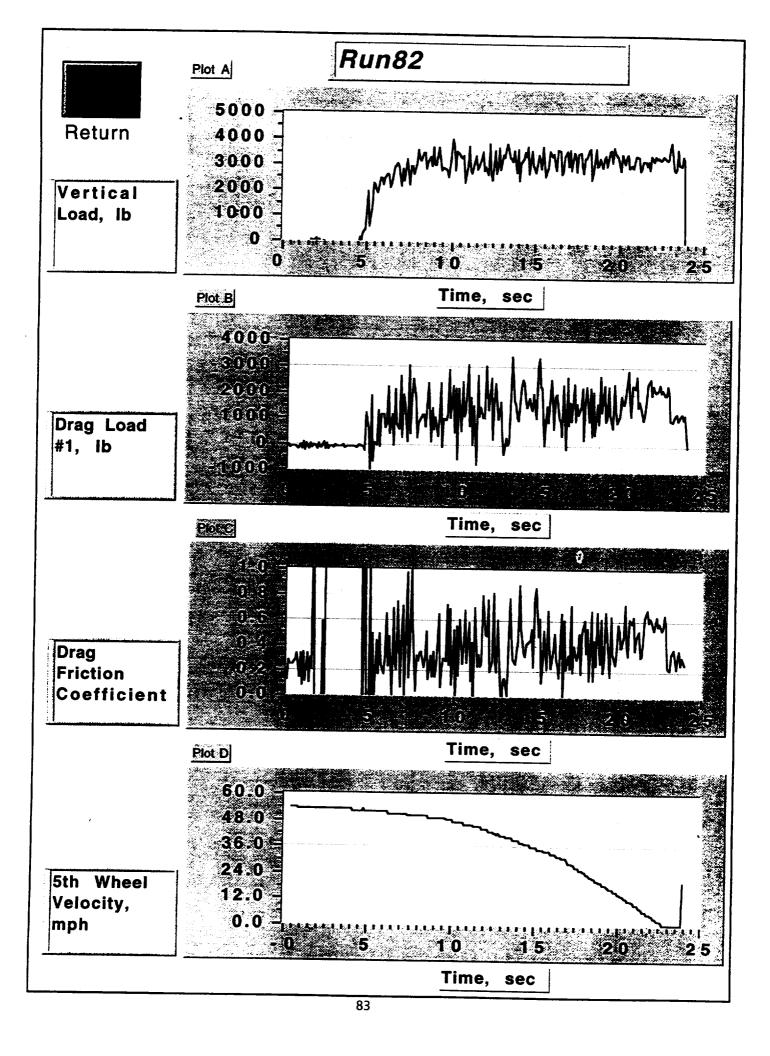


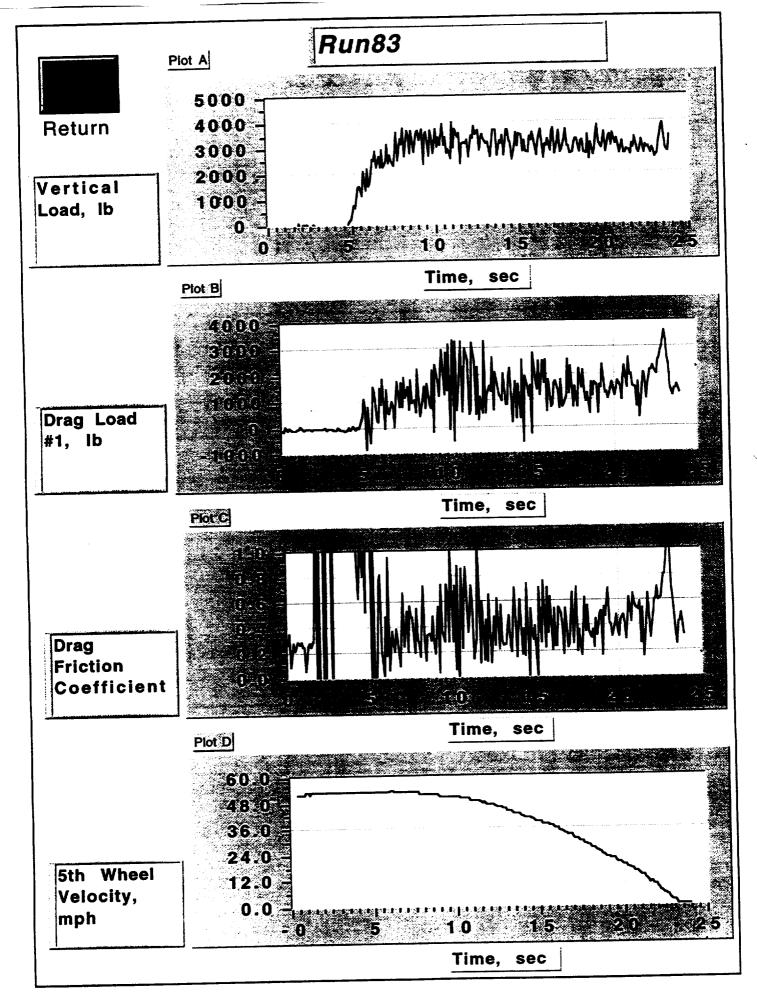


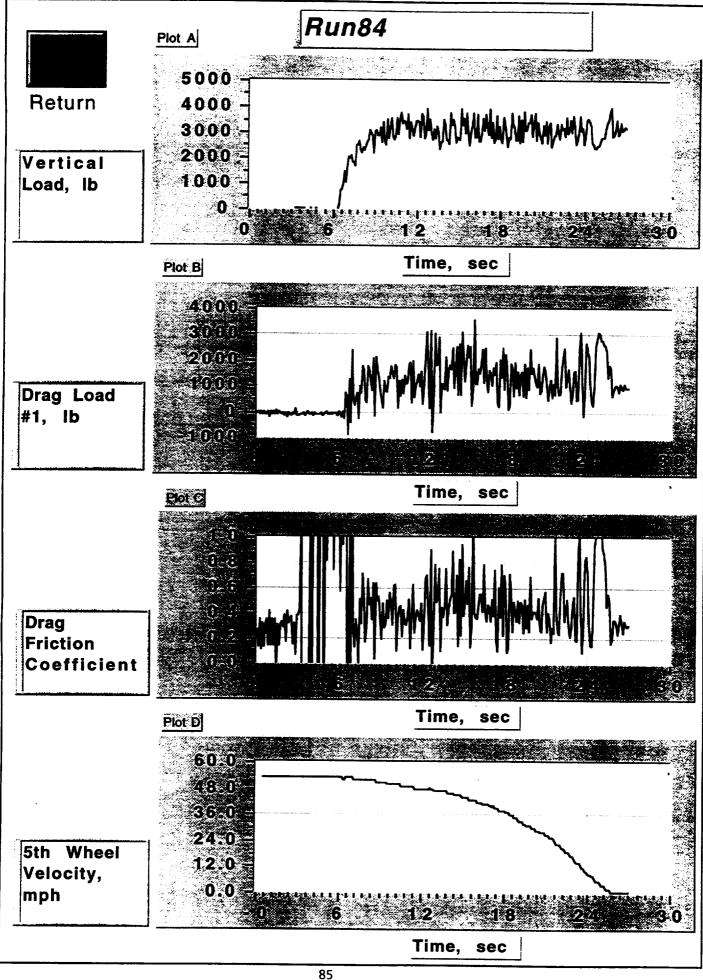


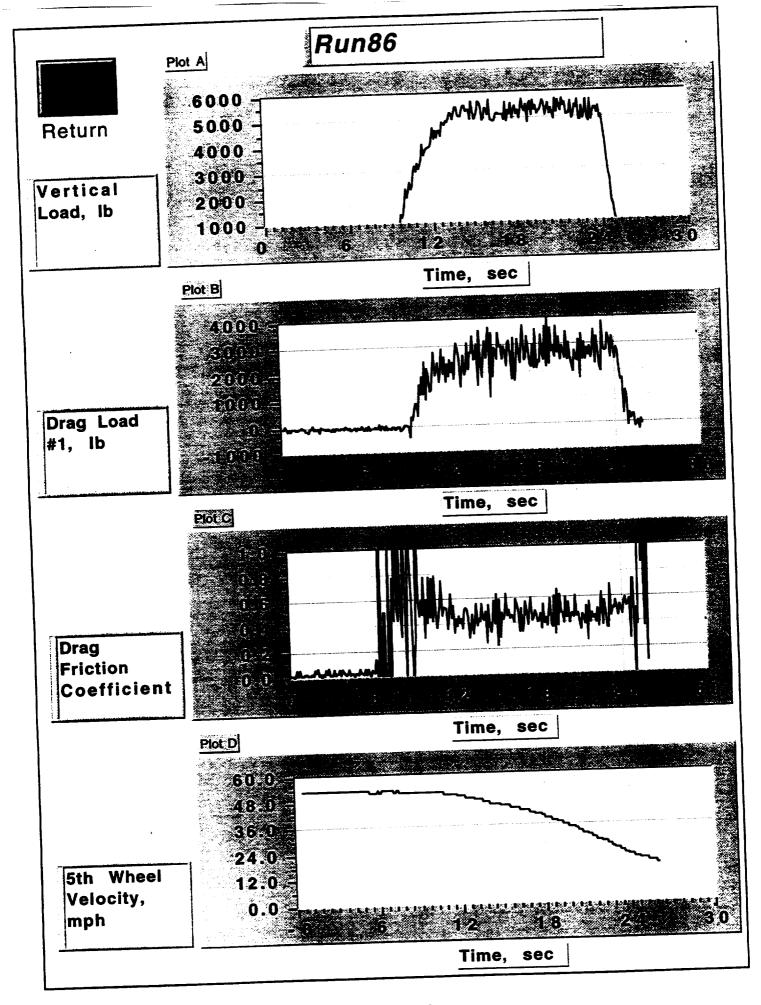


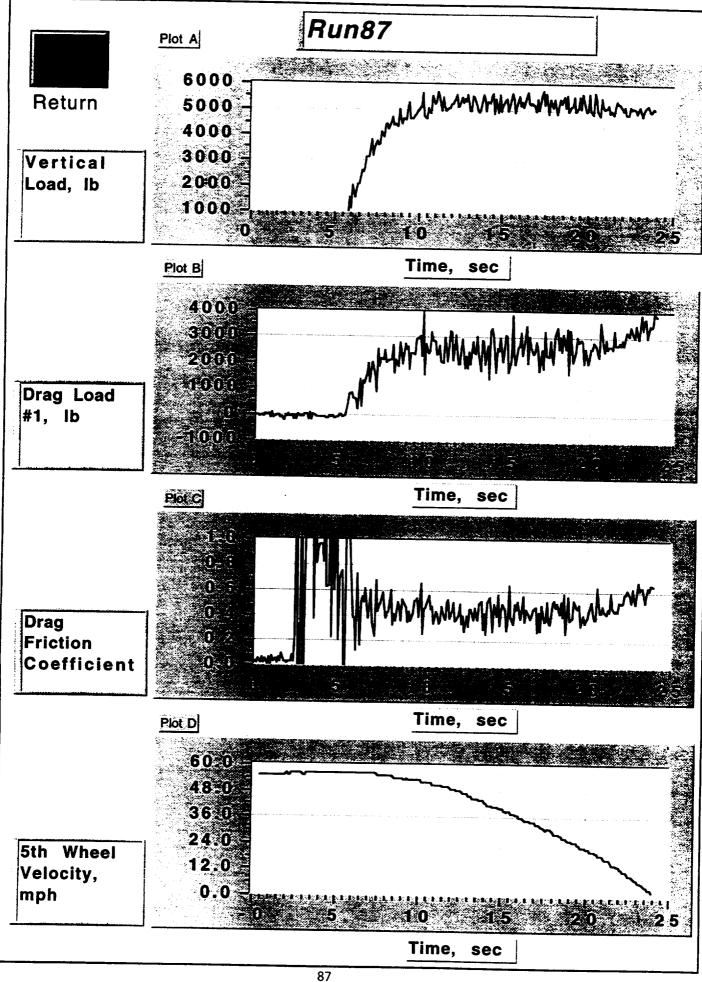


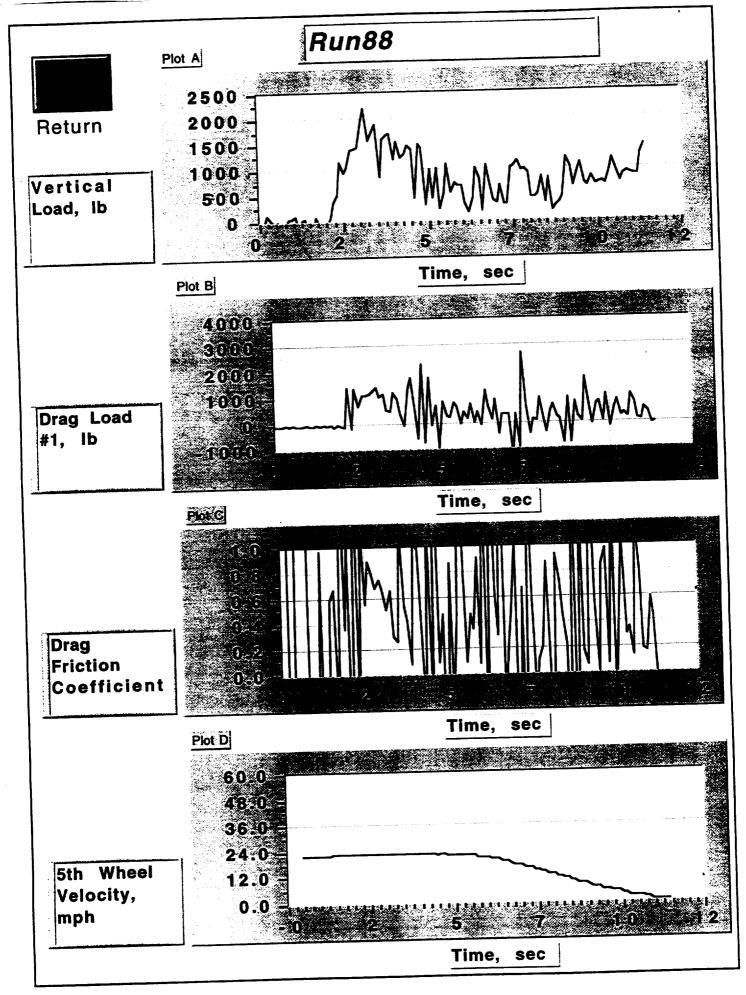


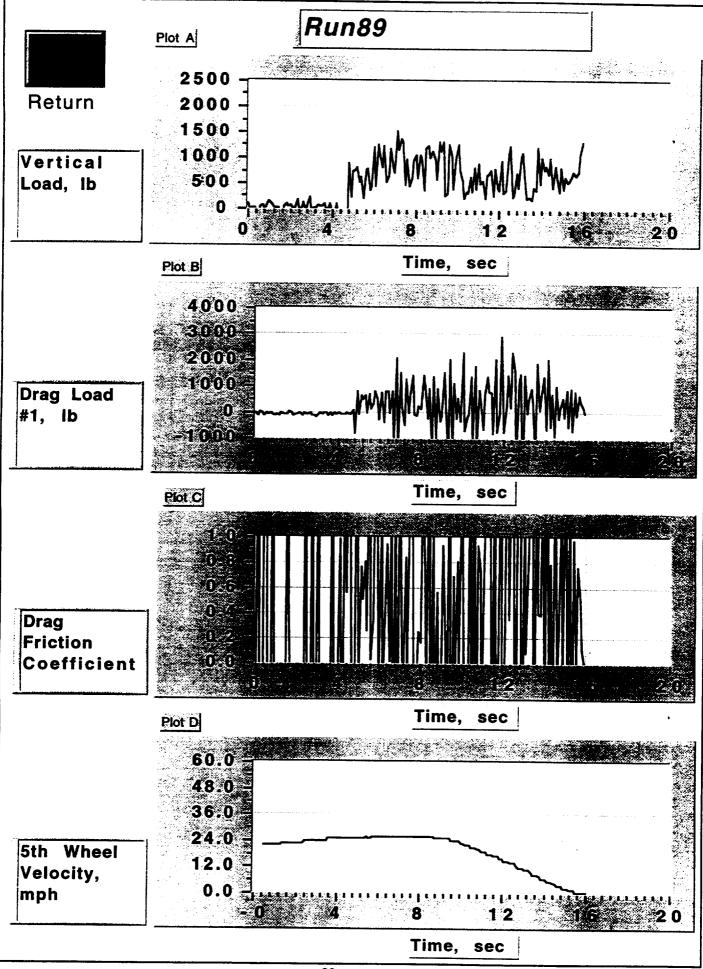


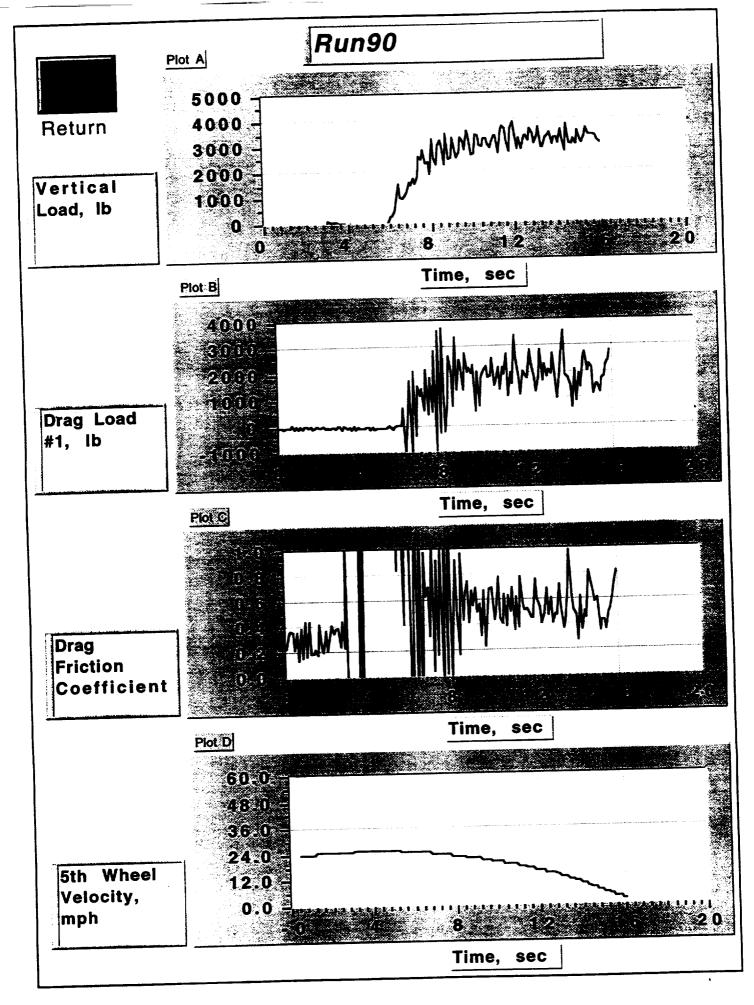


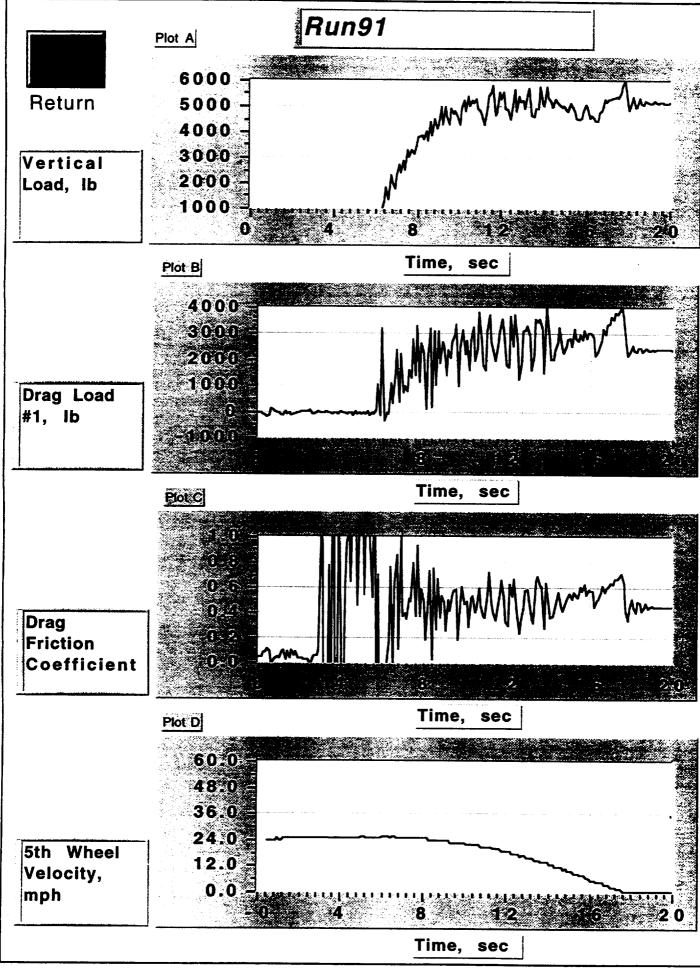


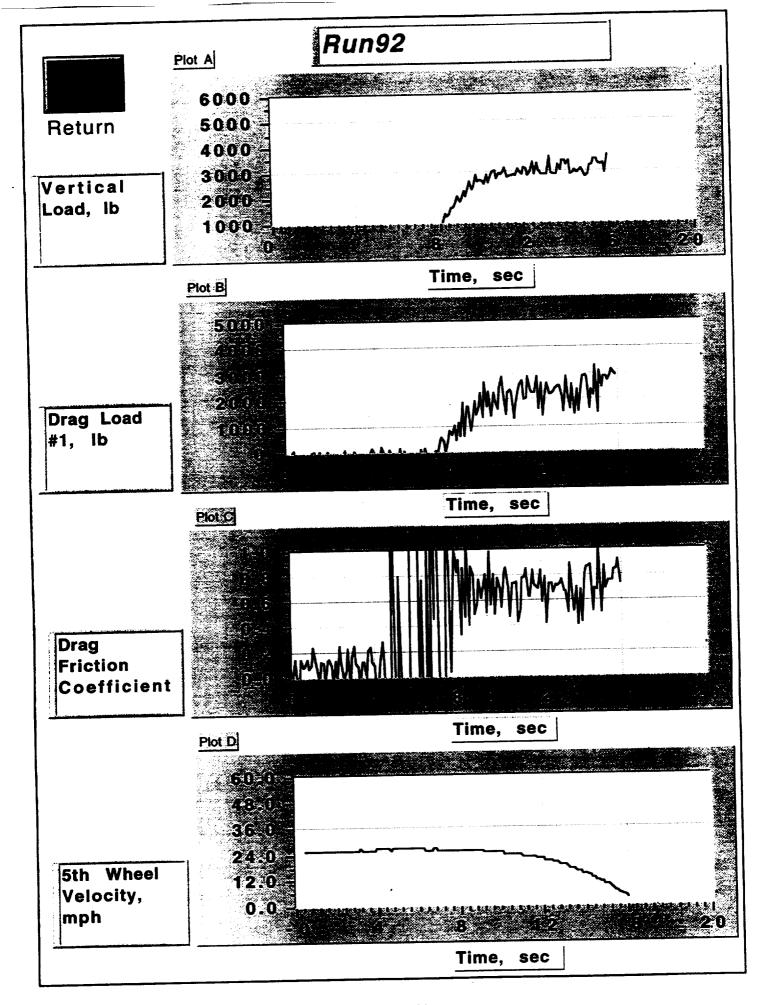


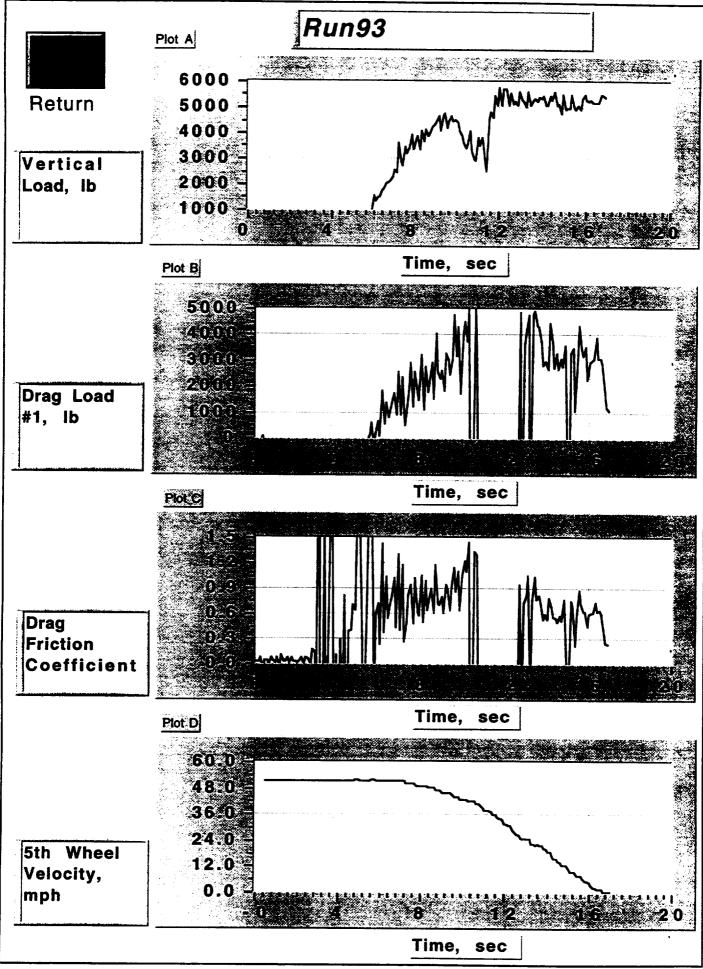


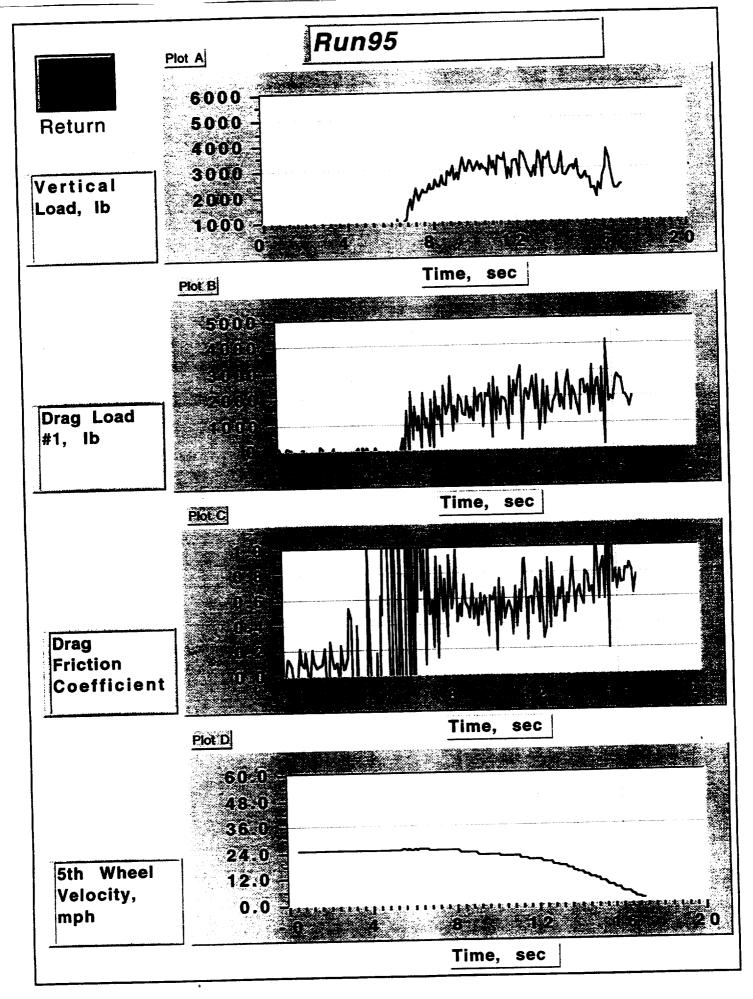


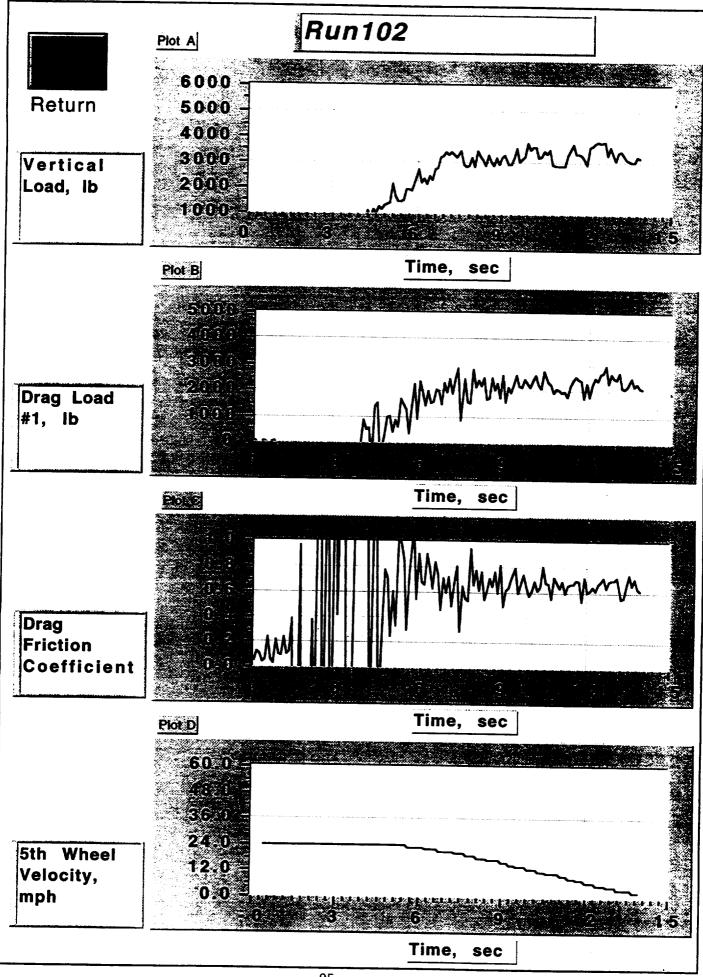


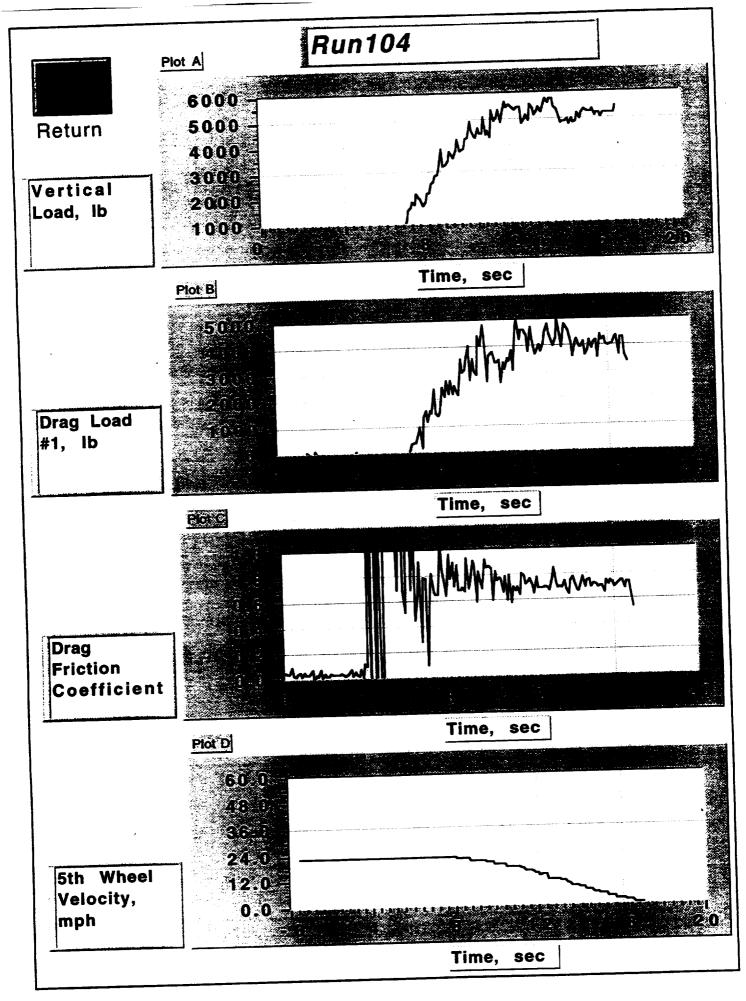


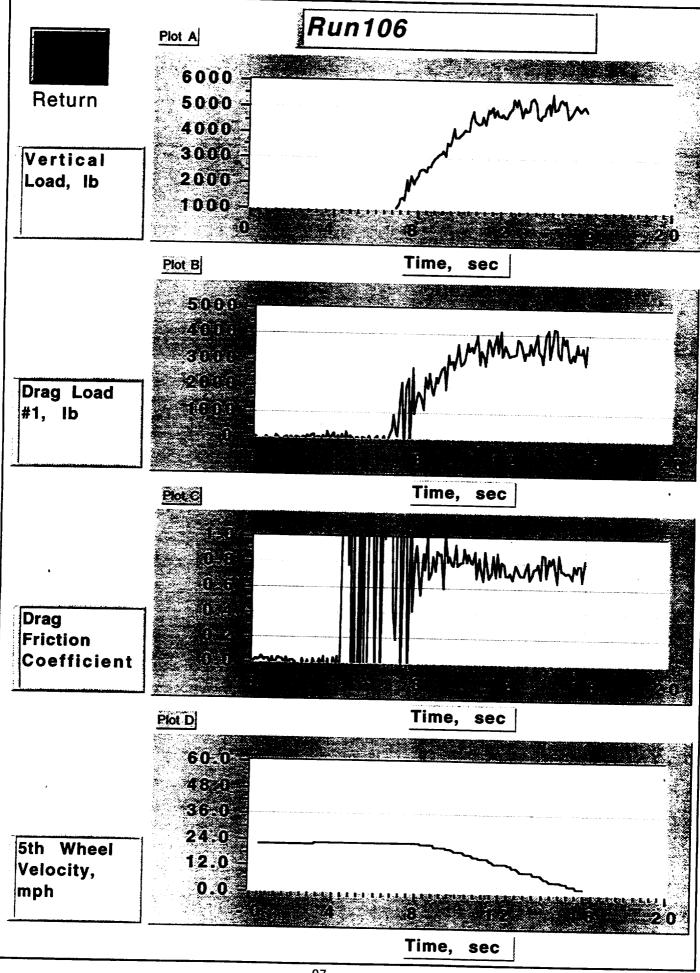


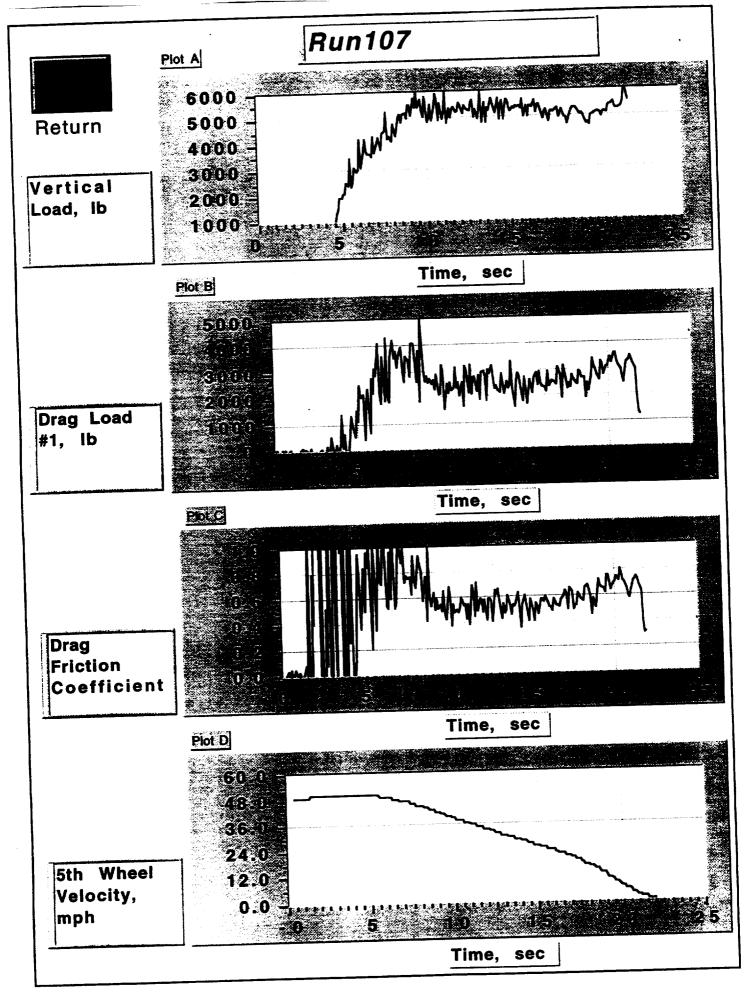


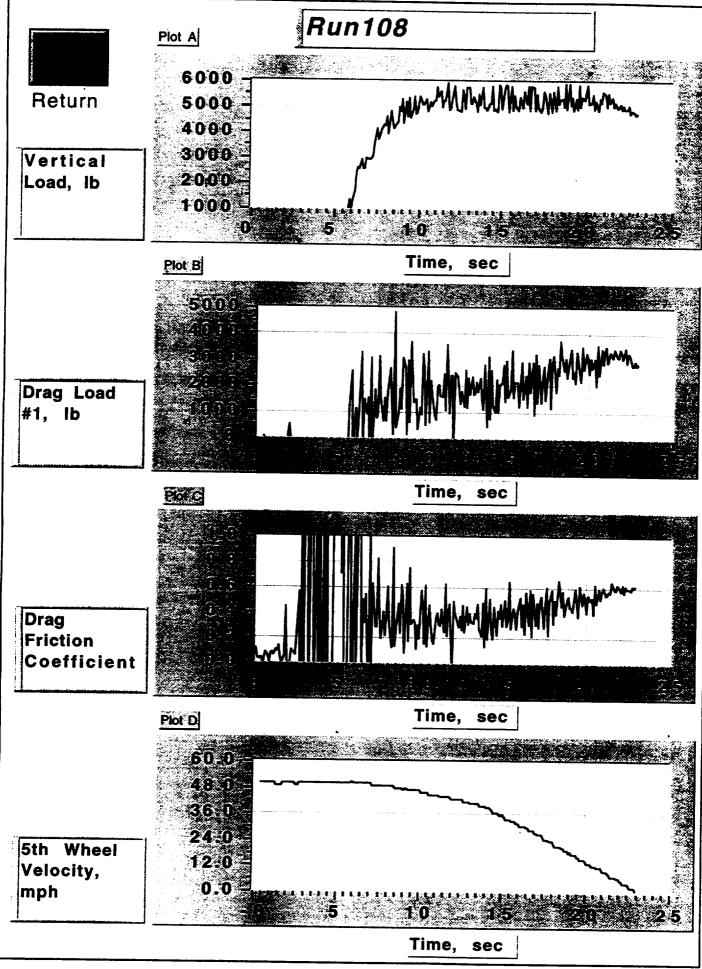


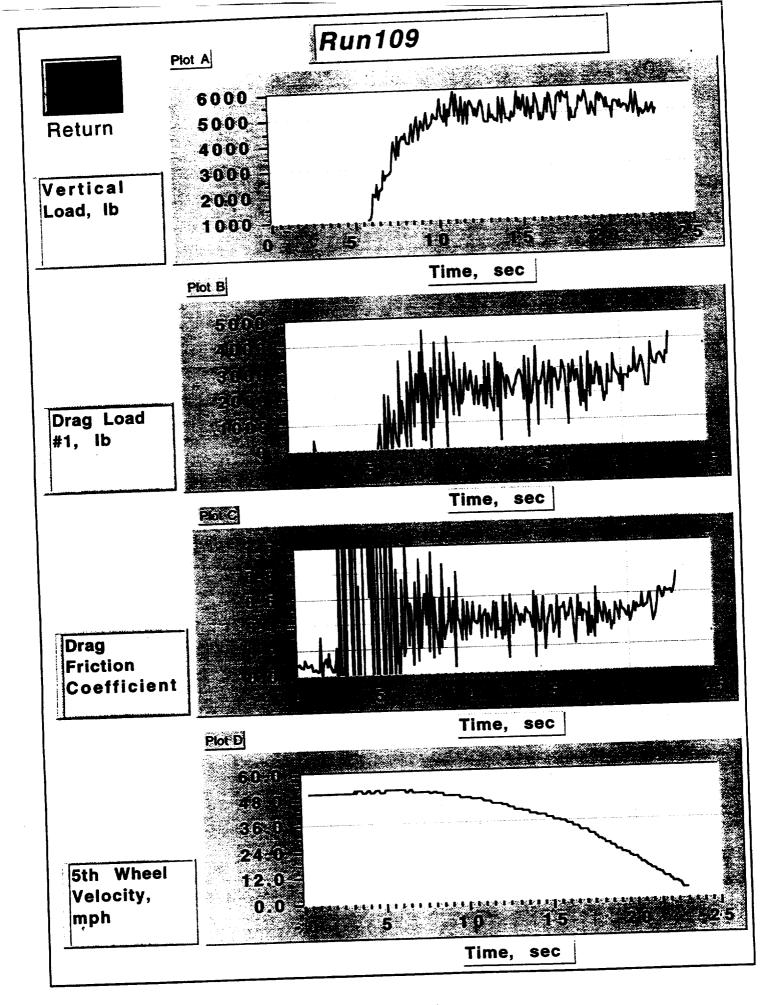


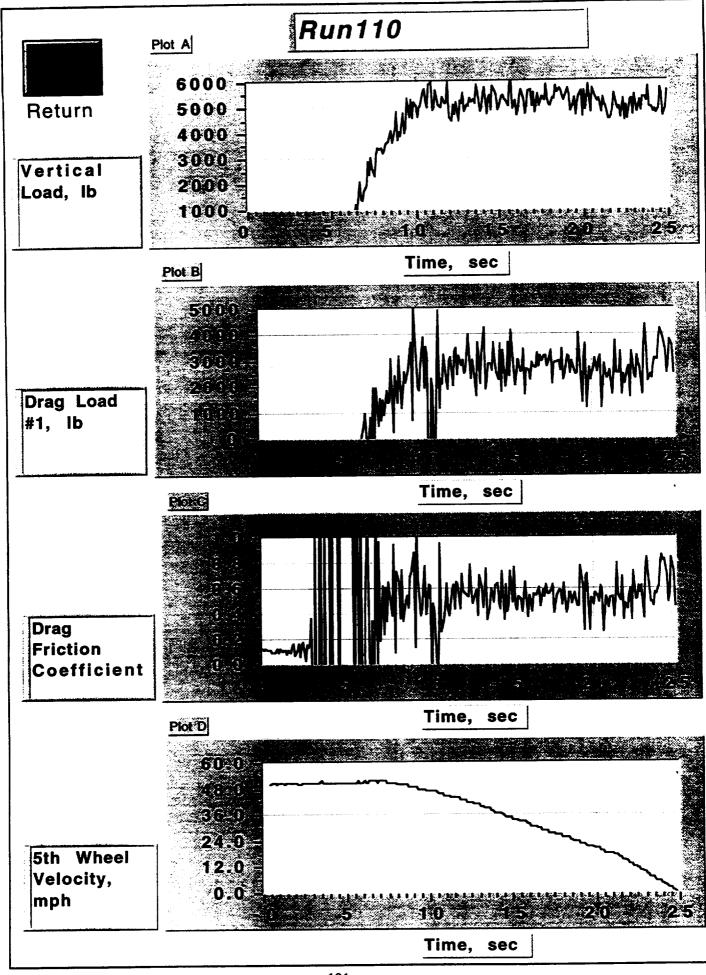


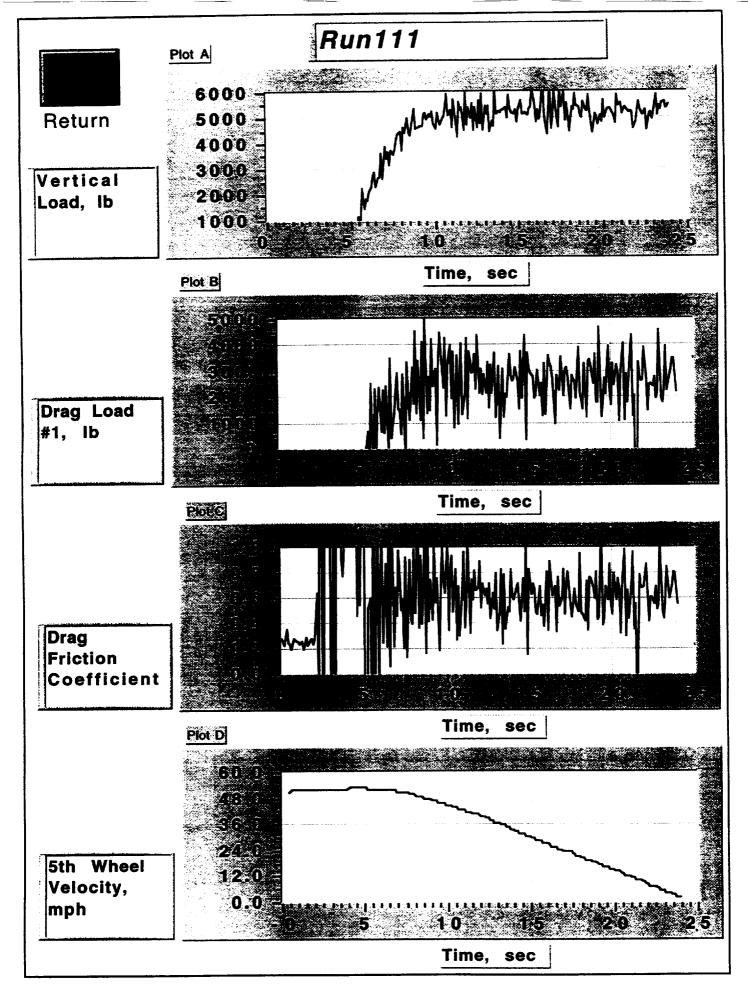


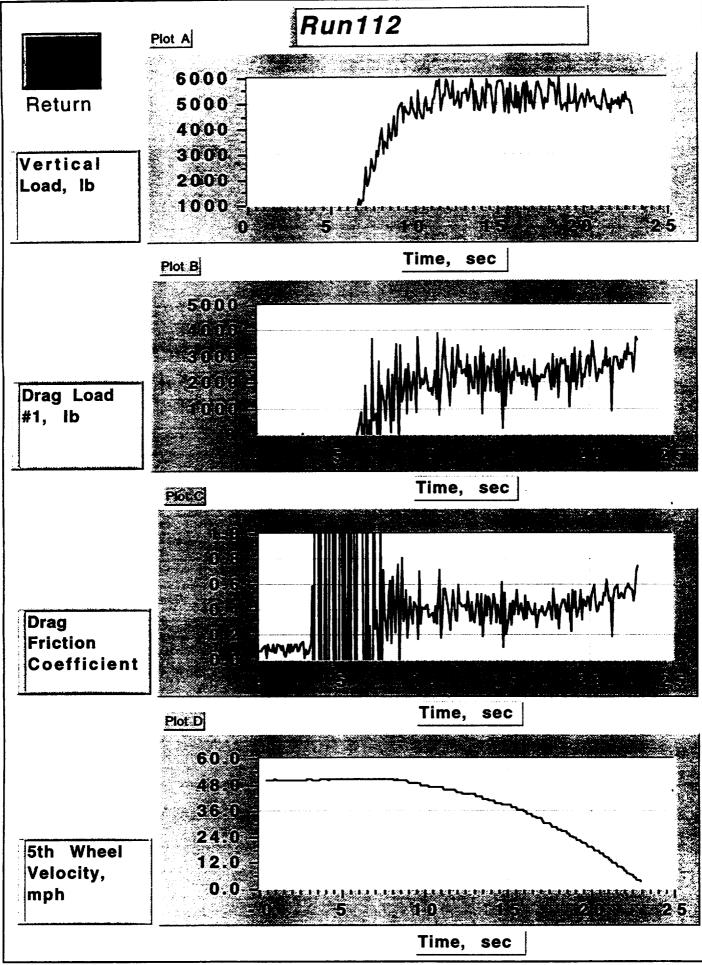


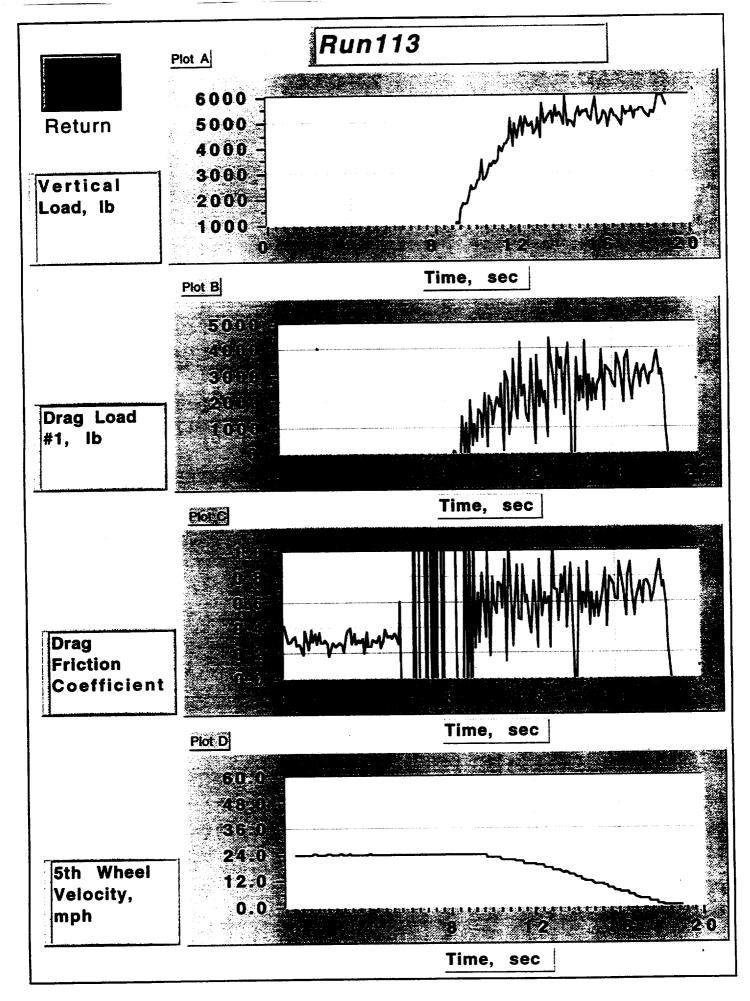


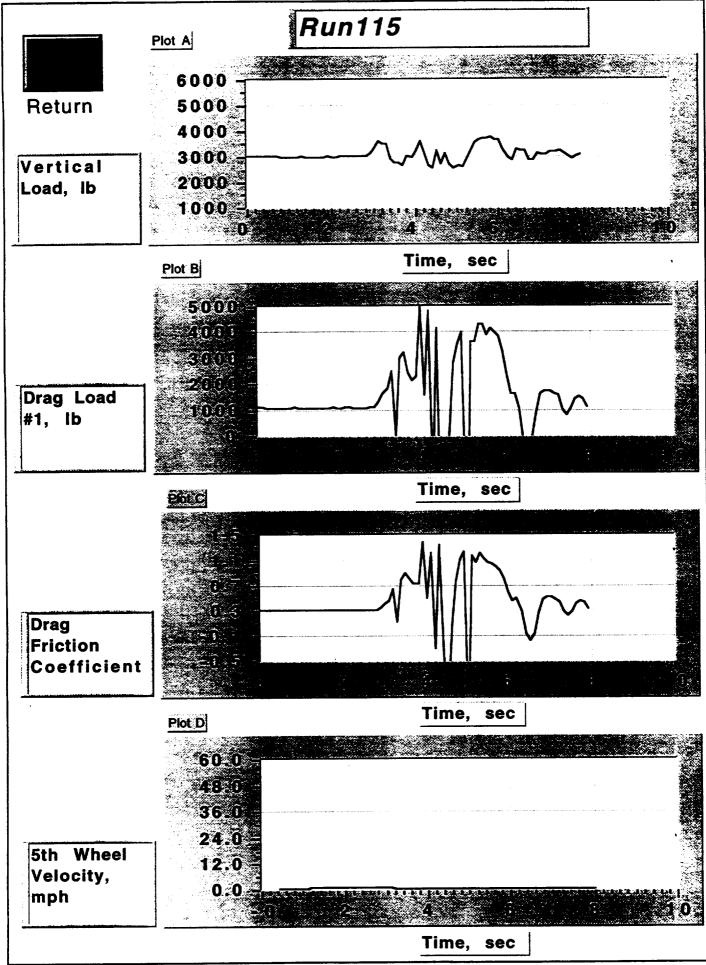


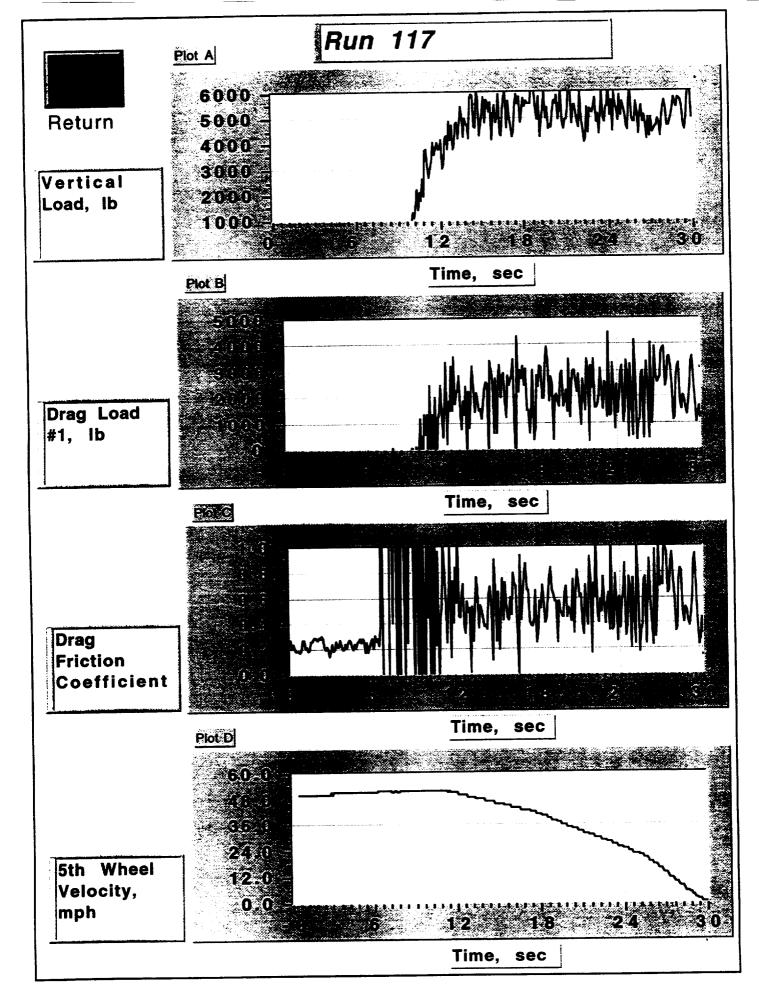


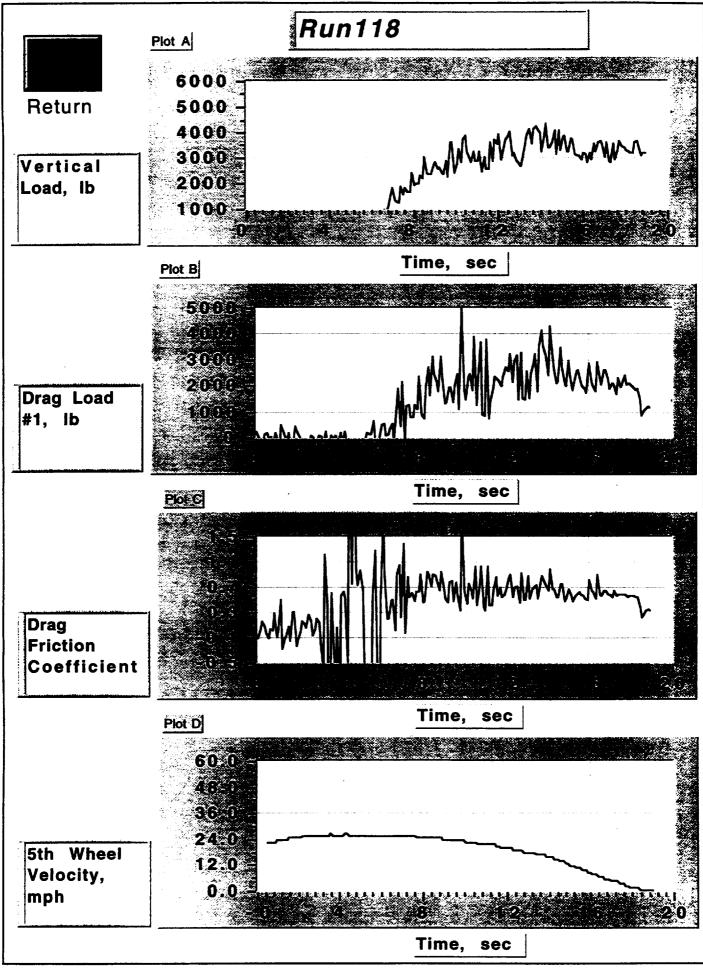


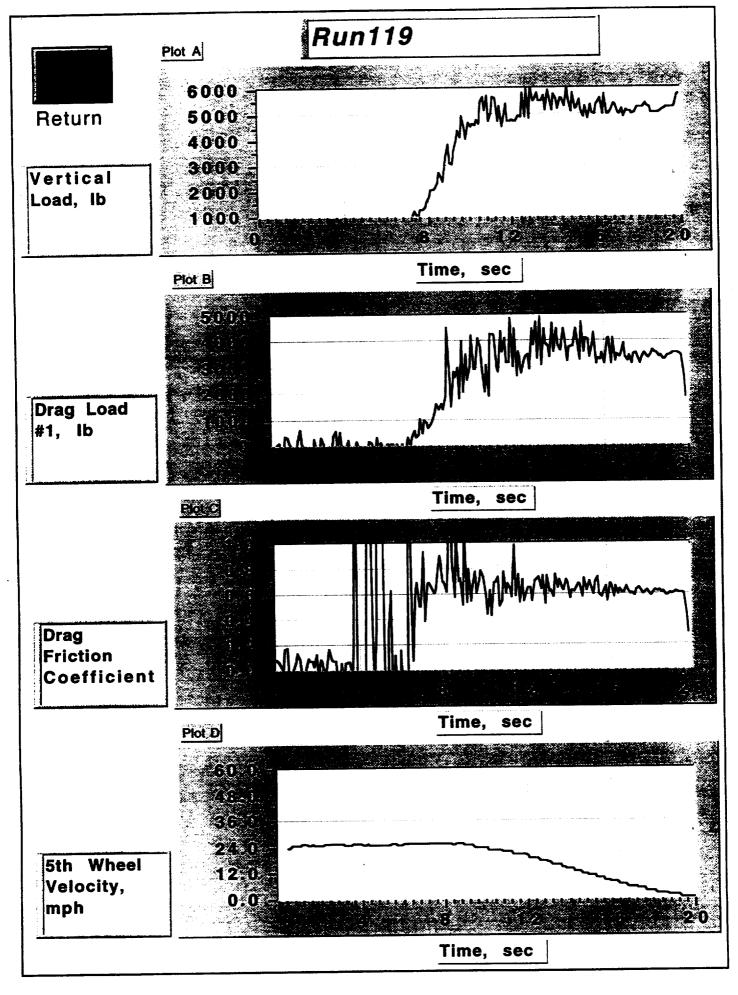


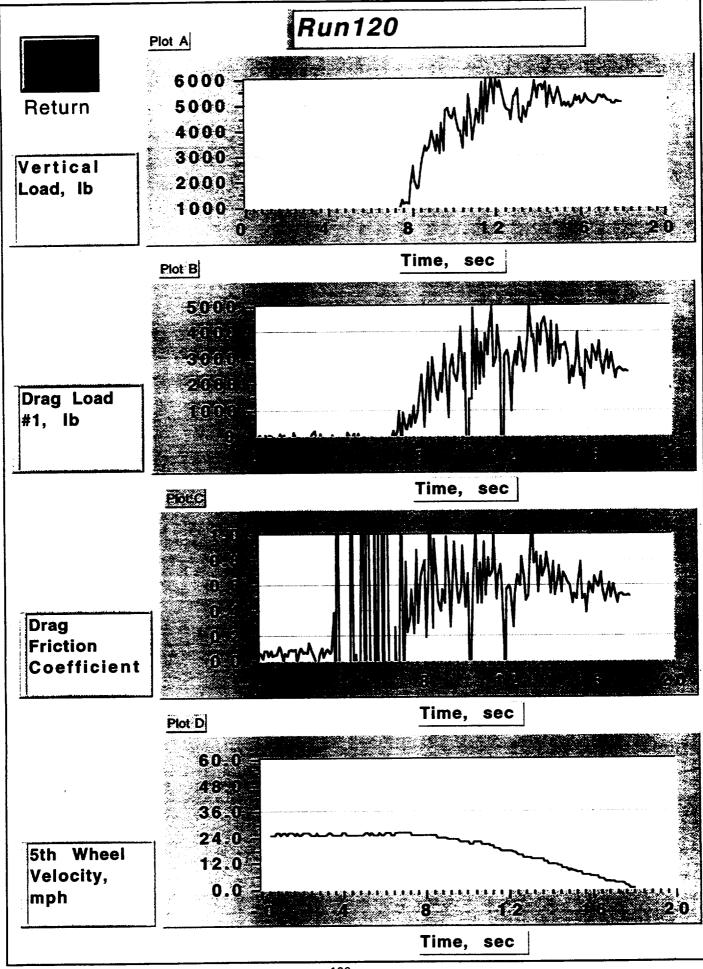


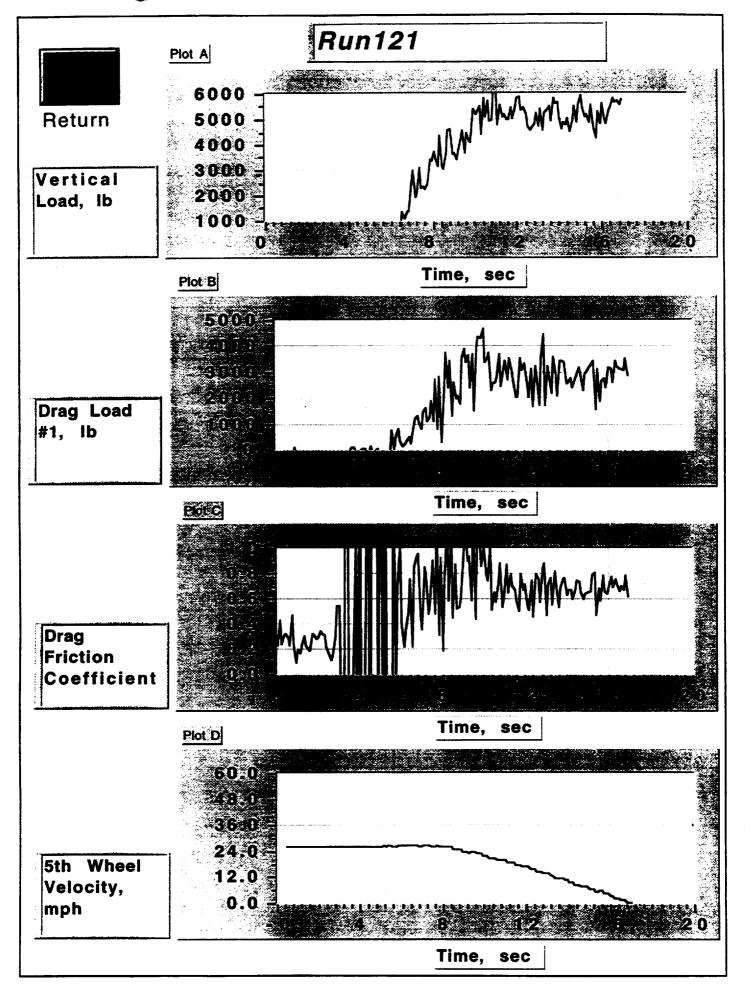












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112